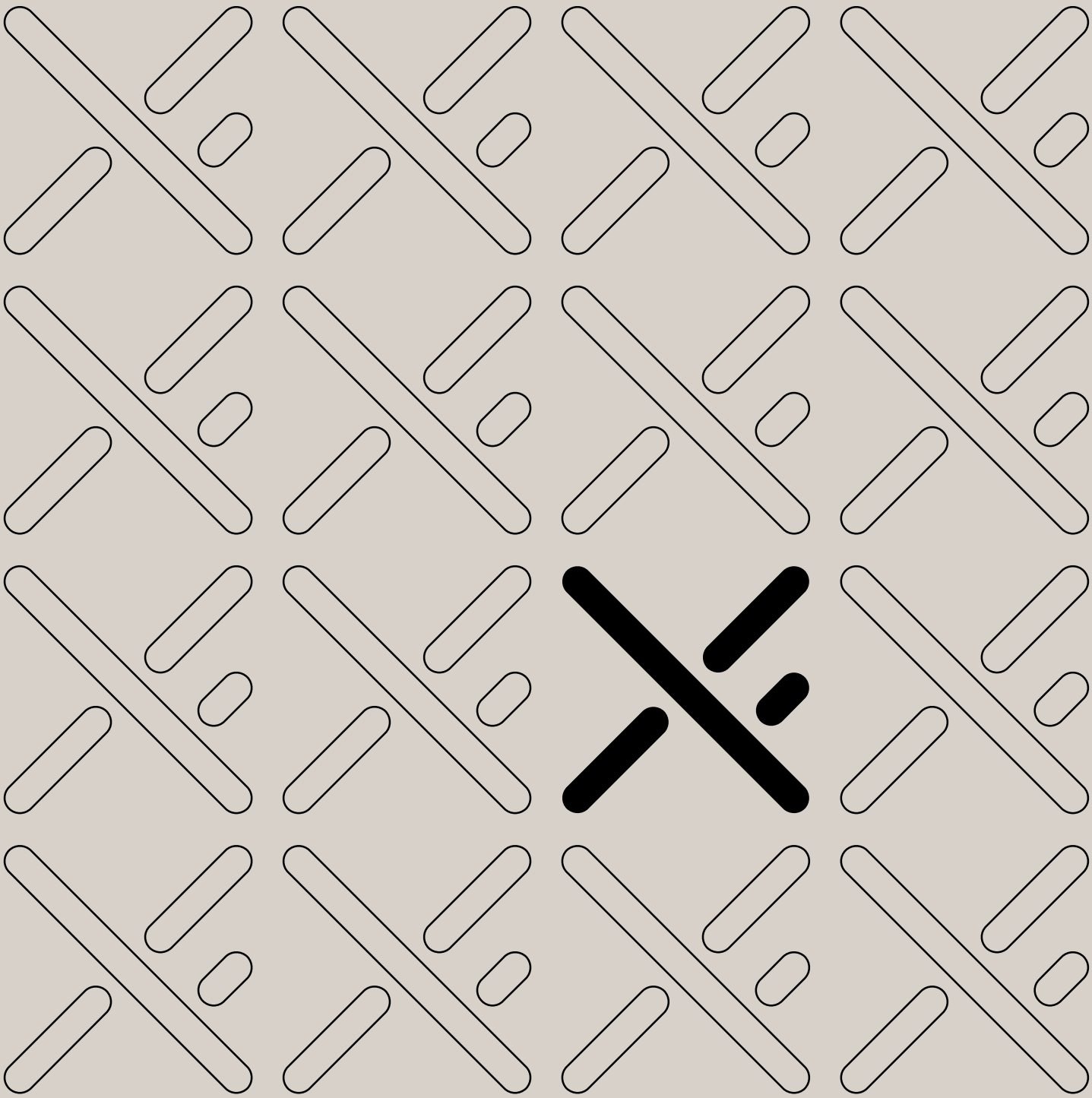
Assembly Instructions

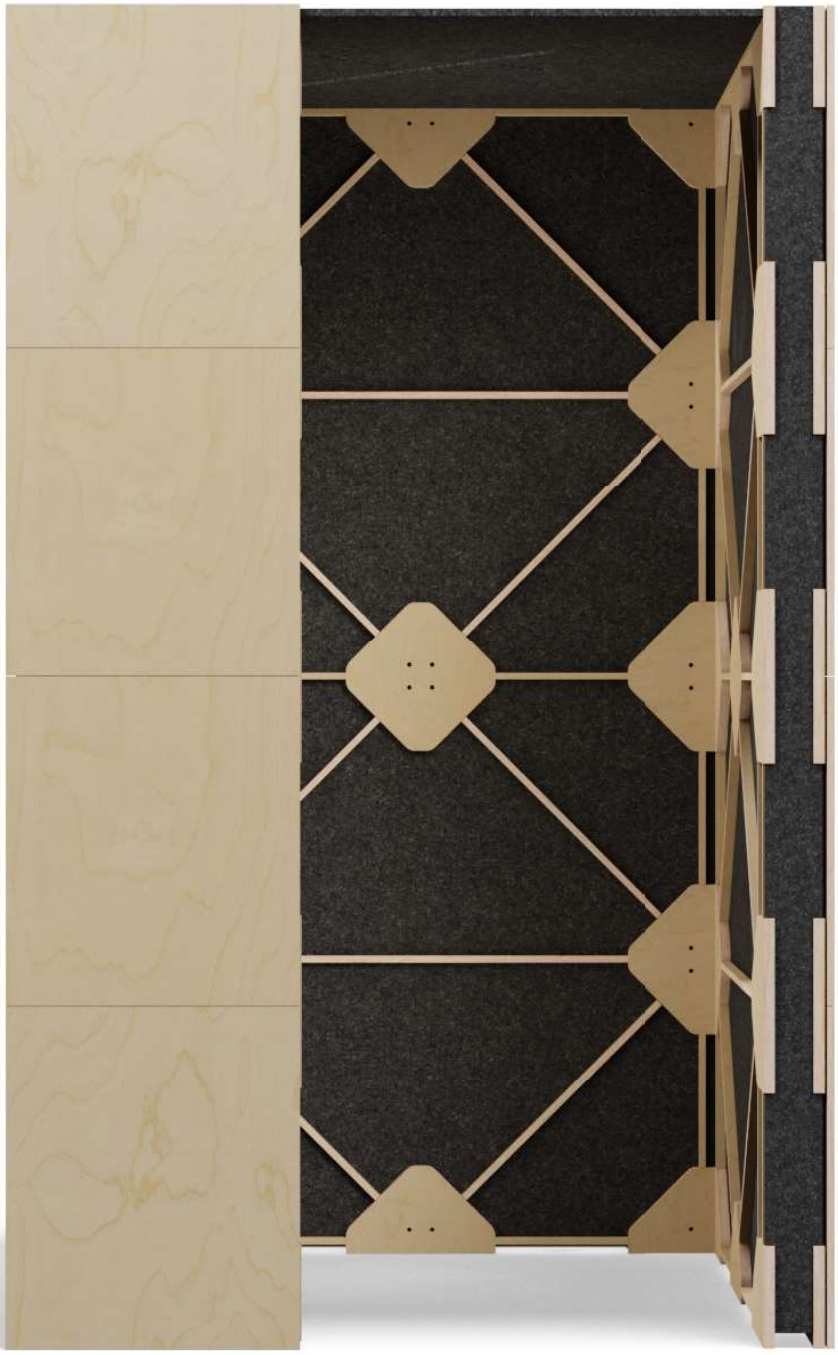
Single Person Booth



XFRAME

Assembly Instructions

Single Person Booth



If you require clarification or need further information during assembly please visit www.xframe.com.au/support

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Assemble With Care

Ear Protection Optional

Hand Protection Recomended

Lift Correctly With Care

Follow all instructions with care. Handle all components with care. Do not assemble the product without following these assembly instructions provided by this guide.

XFrame Office systems are made of untreated enginnered timber materials. During assembly use gloves to protect hands from splinters. During use avoid abrasive materials dislodging wood fragments causing splinters and/or damaging clothing/the product. All engineered timber used in XFrame Office systems are to ISO 12460 standards.

XFrame Office systems are made of untreated enginnered timber materials that contain phenol formaldehyde resins. Only engineered sheet products with an emission class of 0 or better is used in XFrame Office products.

XFrame Office systems must be assembled with the aid of a rubber or wooden mallet (provided). When using this aid take all necessary best-practice safety precautions. Do not use a hammer that is damaged. Wear eye protection. Do not use a metal faced hammer or black rubber faced mallet.

XFrame Office systems are heavy once assembled and safe lifting requirements must be maintained at all times. Unlined XFrame panels measuring up to 8ft by 4ft (1.2m x 2.4m) may be lifted by an individual. Lined panels, joined panels and/or panels of a greater dimensions must be moved by at least two people.

When standing, joining and/or connecting XFrame™ panels ensure care is taken to ensure each panel is always supported. Do not leave single panels standing without perpendicular or intersecting panels fully connected. Ensure hands and fingers are clear of panel joints when connecting panels.

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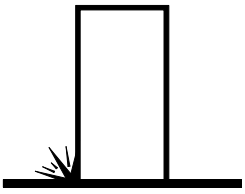
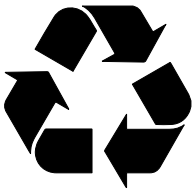


Protect Surfaces

Two Persons Assembly

Do Not Climb on XFrame



Recycle All Packaging

For the protection of the product, and to protect the objects and surfaces near your product, it is recommended that the product is placed on a protected surface during assembly (such as carpet or carpet tiles).

Ensure all parts are present before assembling. If parts are missing please contact XFrame™.

XFrame furniture items are large and require ample space for assembly. Please ensure that you have sufficient space before begining.

Where possible assemble the XFrame furiture items near the area in which they will be placed to avoid moving the item unnecessarily.

During assembly take care to not over tighten or use excessive force as this may damage the product.

Do not stand on XFrame Office products and do not use XFrame office products as a step-ladder.

All XFrame Office products are designed for indoor use only.

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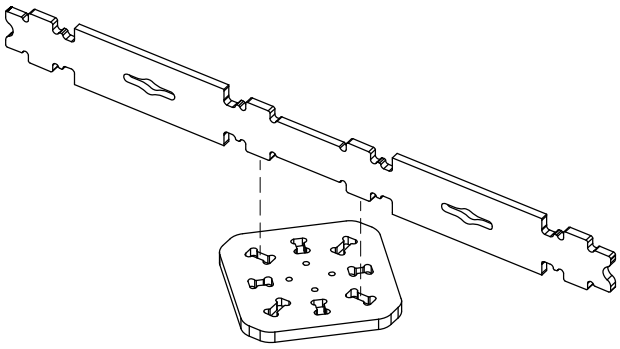
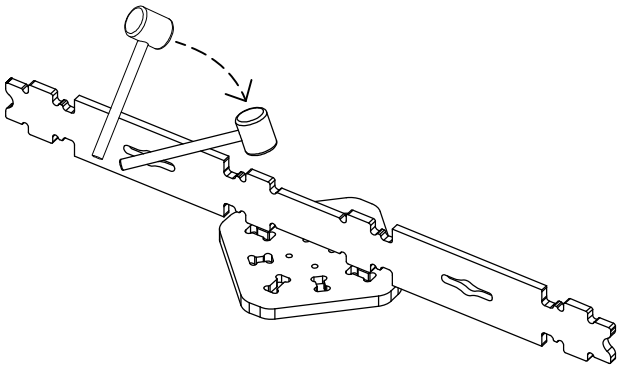
Joining Parts

Single Person Booth

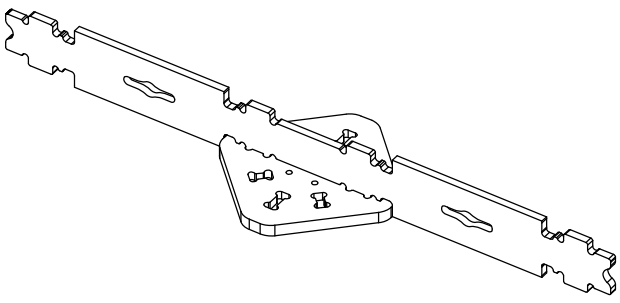
Joining bottom plates and vertical members.



Align mortise and tenons.

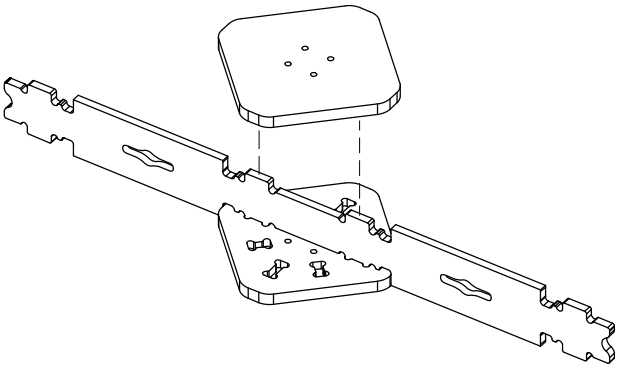


Hit down directly above joining mortise and tenons firmly.

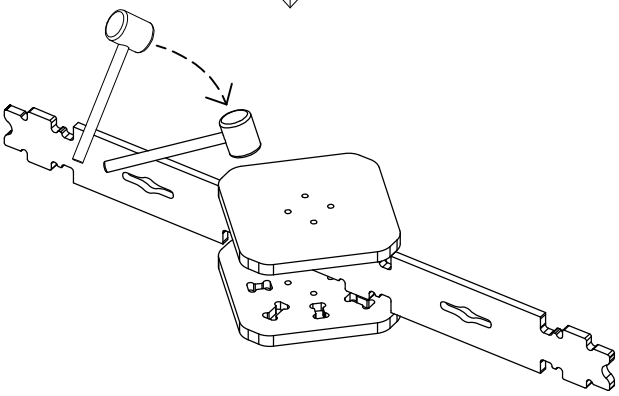


Ensure joints are fully seated before moving to the next parts.

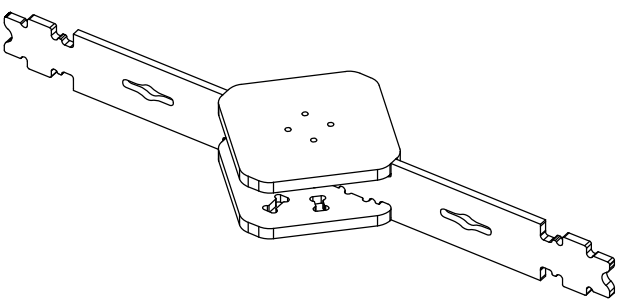
Joining top plates to vertical members.



Align mortise and tenons.



Hit down directly above joining mortise and tenons firmly.



Ensure joints are fully seated before moving to the next parts.

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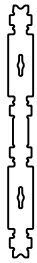
Frame Parts

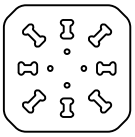
Single Person Booth

Part '0' x 6

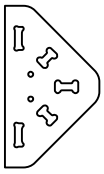


Part '1' x 25

Part '3' x 24

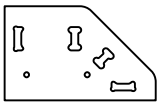


Part 'X' x 6

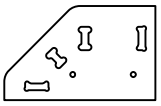


Part '5' x 28

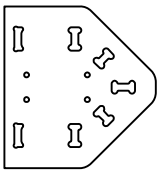
Part '6' x 10



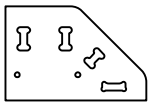
Part '7' x 5



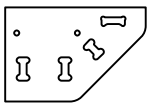
Part '8' x 4



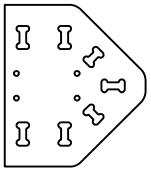
Part '9' x 15



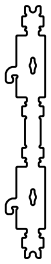
Part '10' x 5



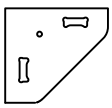
Part '11' x 5



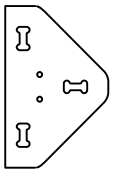
Part '12' x 15



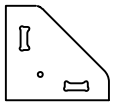
Part '13' x 6



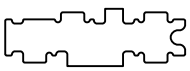
Part 'D1' x 1



Part 'D3' x 1

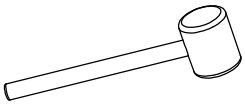


Part 'D3' x 1



Part 'D4' x 5

Part 'D5' x 1



Rubber Mallet x 1

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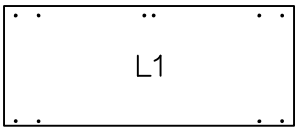
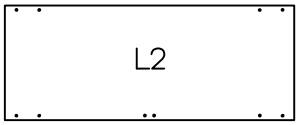
Lining Parts

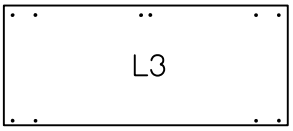
Single Person Booth



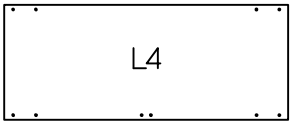
Part 'L1' x 4



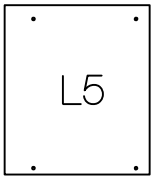
Part 'L2' x 4



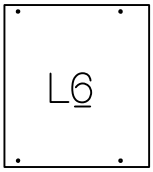
Part 'L3' x 2



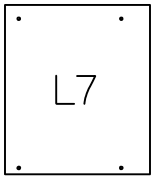
Part 'L4' x 4



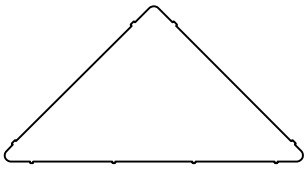
Part 'L5' x 1



Part 'L6' x 2

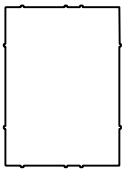


Part 'L7' x 1



Large Triangle x 12

Small Triangle x 24



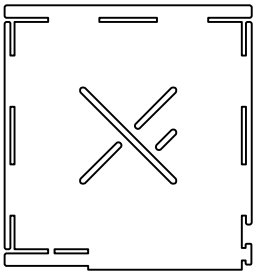
Soft Rectange x 4

Wide Corner Packer x 12

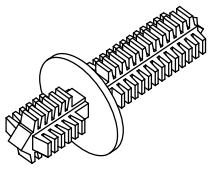
Slim Corner Packer x 8

End Capping x 8

Corner Capping x 12



Roof x 1



Lining Clips x 148

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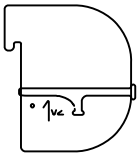
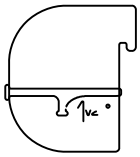
Desk Parts

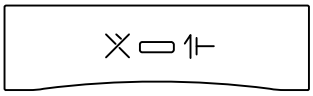
Single Person Booth



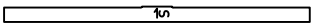
Desk Support (right) **x 1**



Desk Support (left) **x 1**



Desk Surface x 1



Desk Support x 1

Desk Soft Surface x 1

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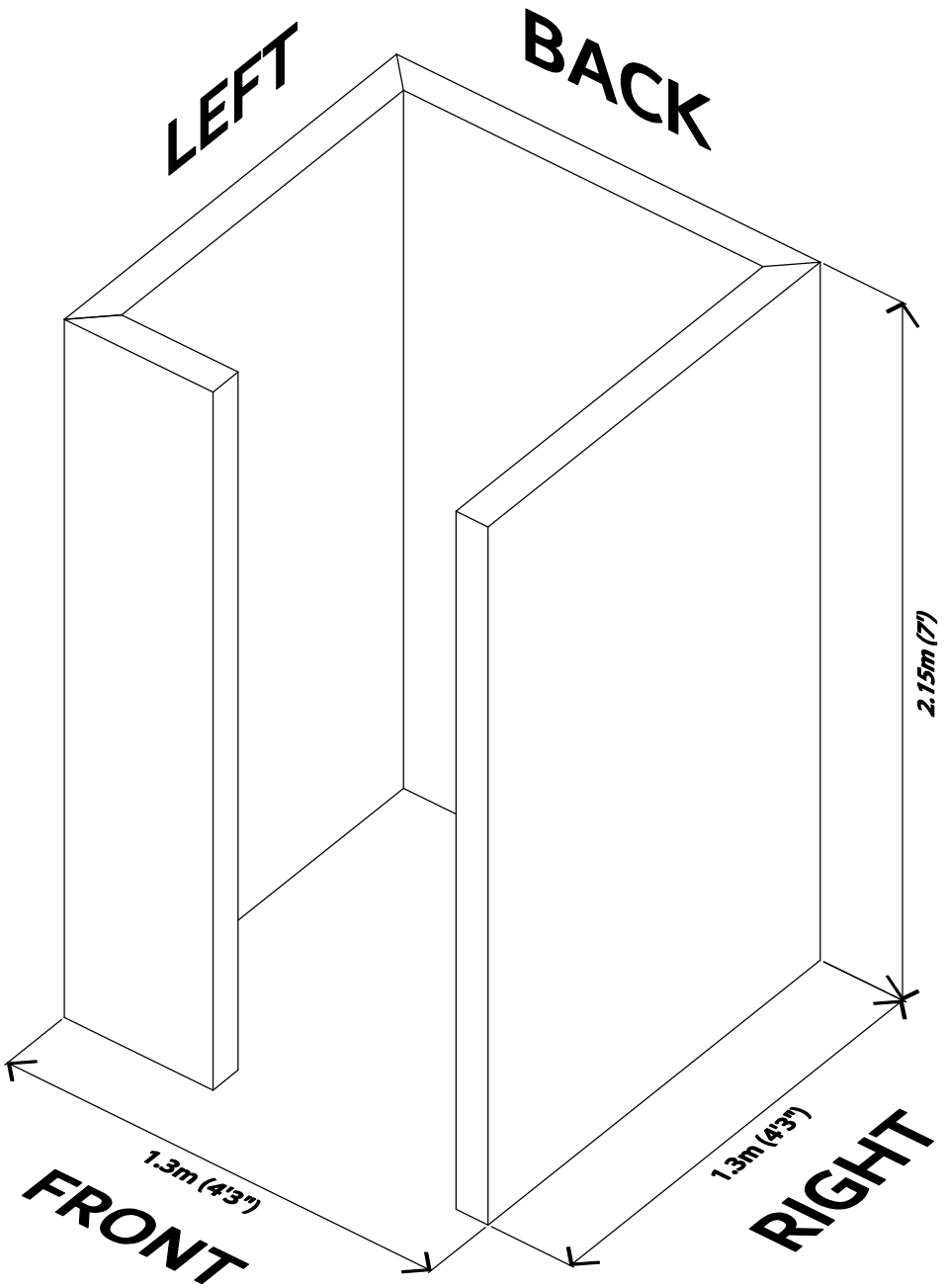
Product Part Overview

Single Person Booth



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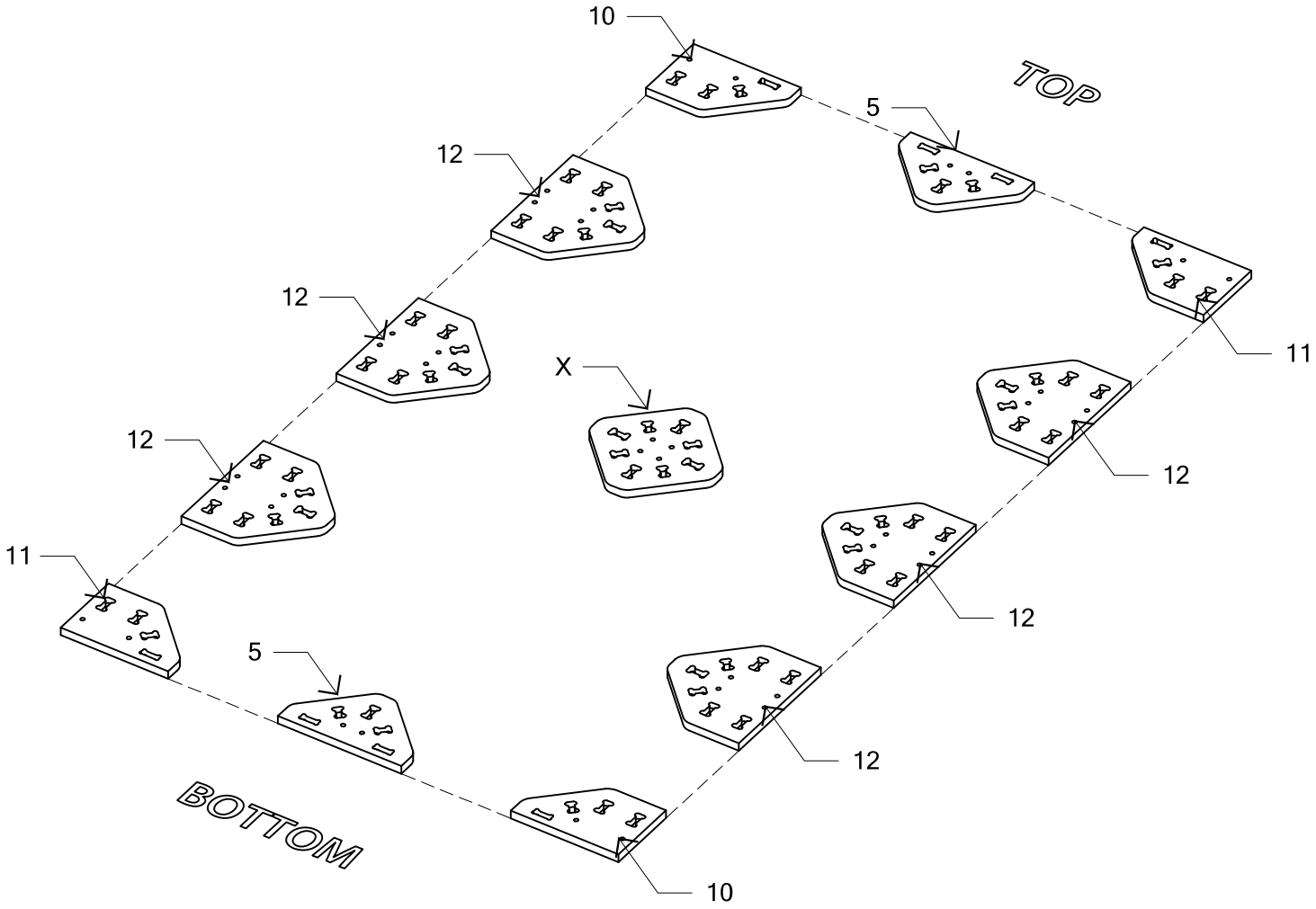
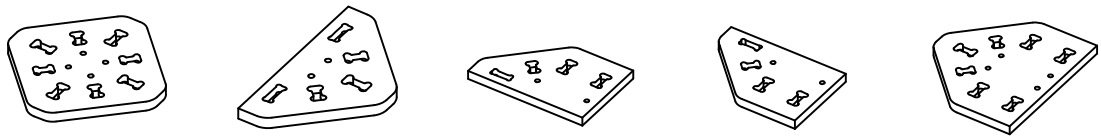
Back Wall - Step 1

Single Person Booth



Approximately arrange 'locking-plates' on a hard flat surface as pictured.

Parts Required:



X | x1 | 5 | x2 | 10 | x2 | 11 | x2 | 12 | x6

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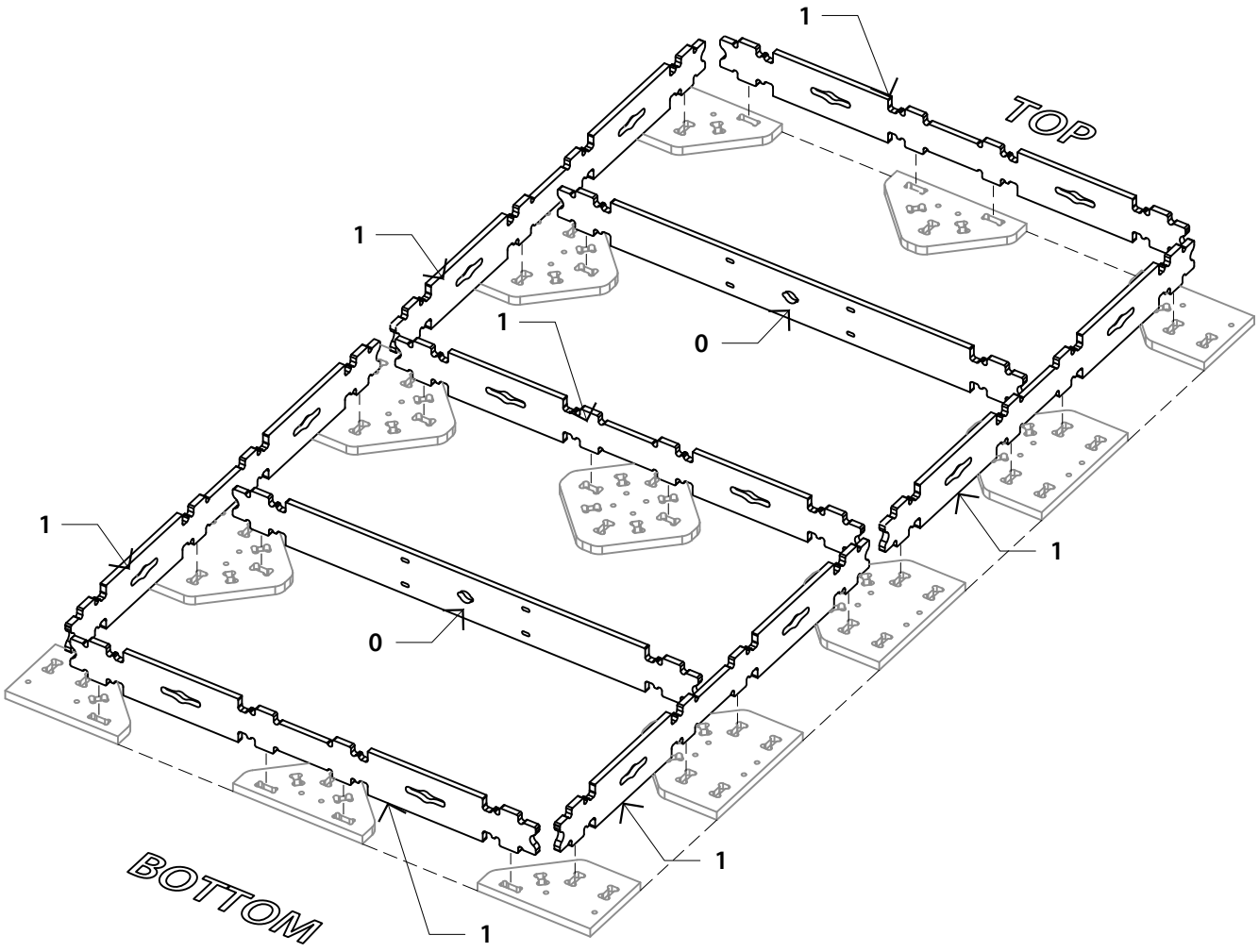
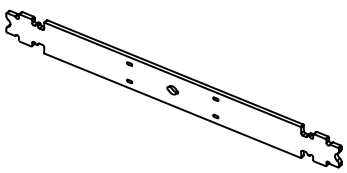
Back Wall - Step 2

Single Person Booth

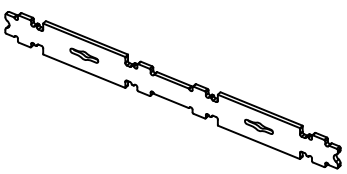


Hit parts 0 and 1 into locking plates using a mallet.

Parts Required:



0 | x2



1 | x7

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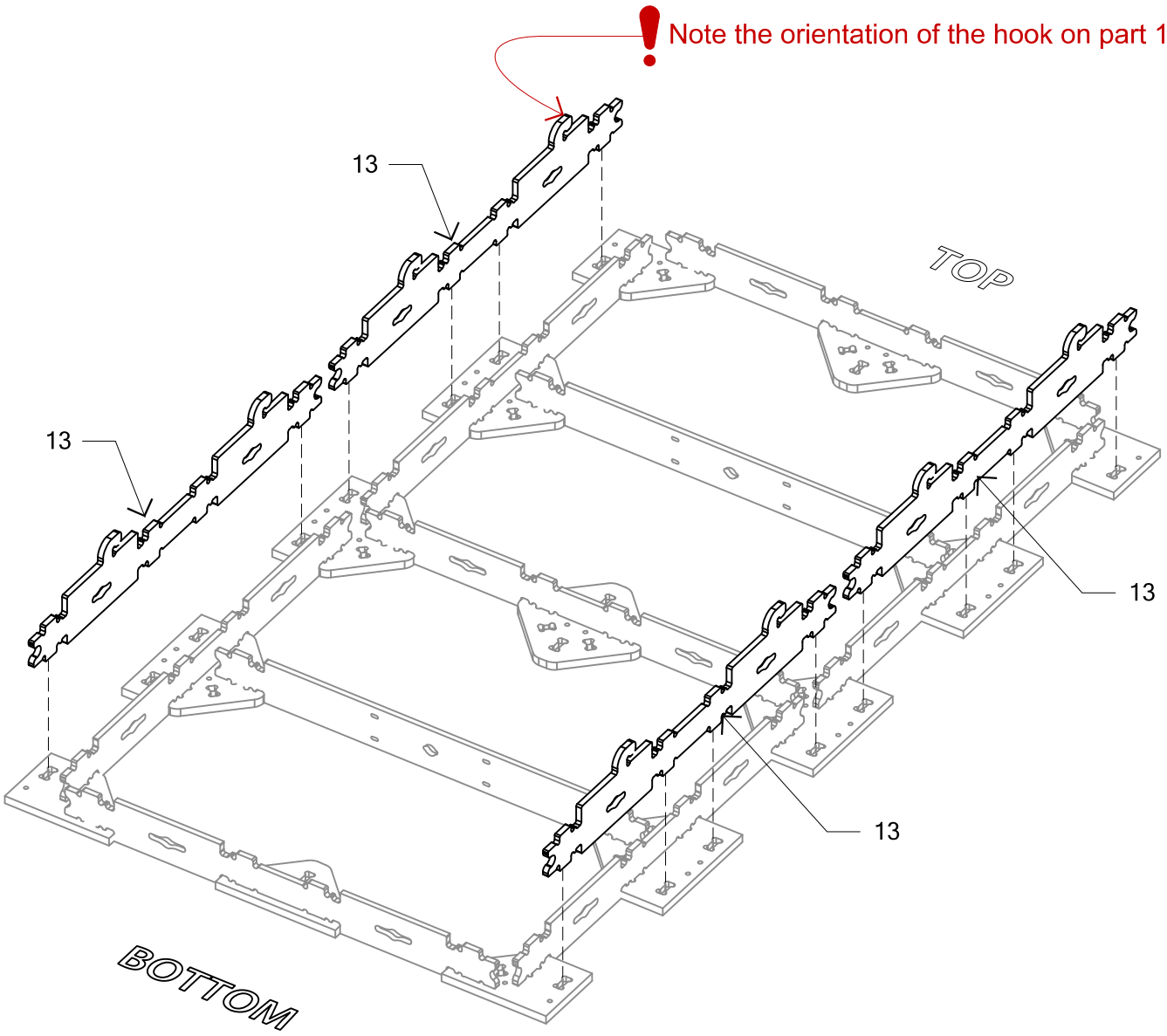
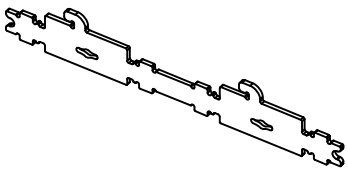
Back Wall - Step 3

Single Person Booth



Hit parts 13 into locking plates using a mallet.

Parts Required:



13 | x4

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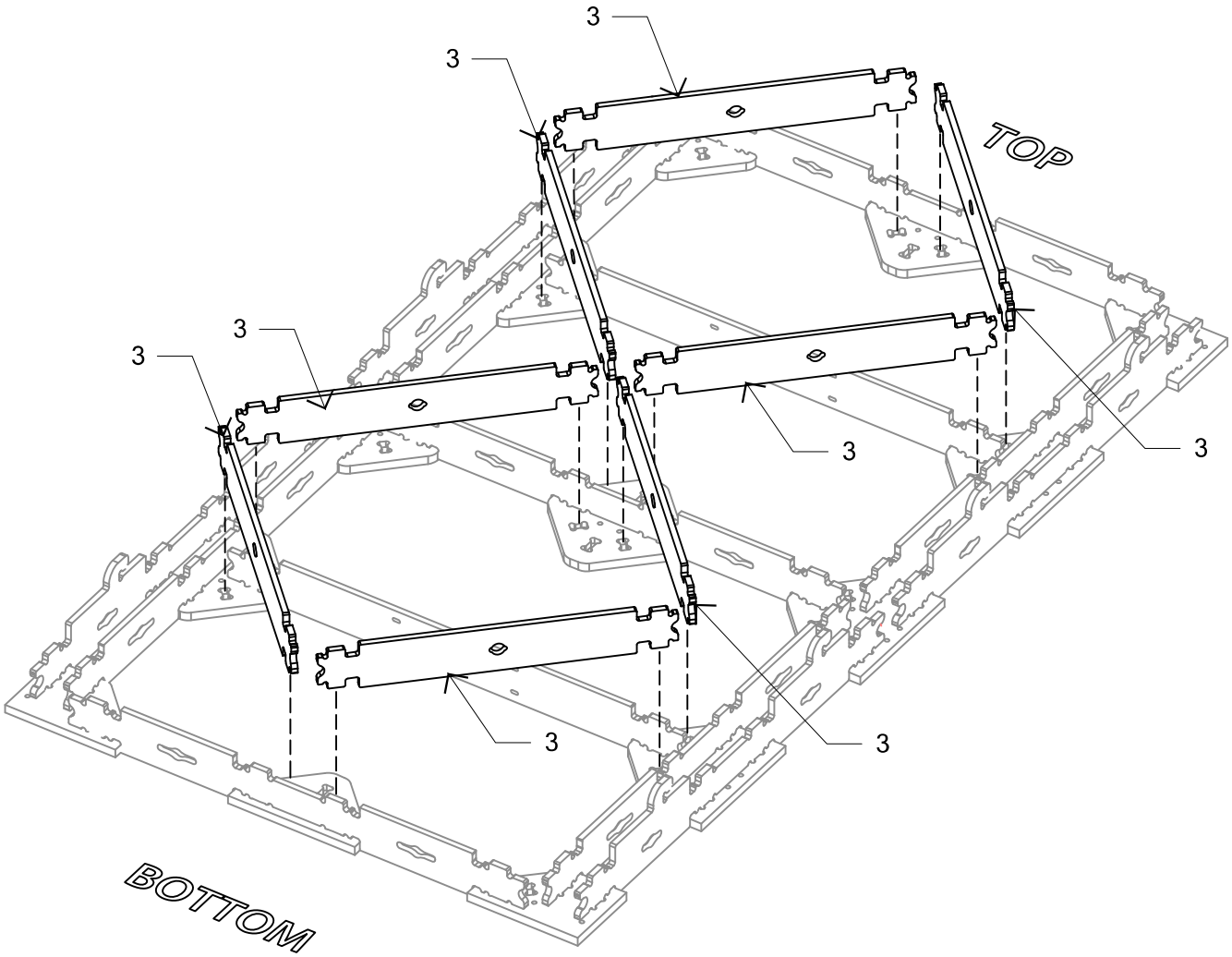
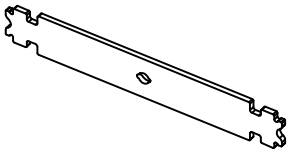
Back Wall - Step 4

Single Person Booth



Hit parts 3 into locking plates using a mallet.

Parts Required:



3 | x8

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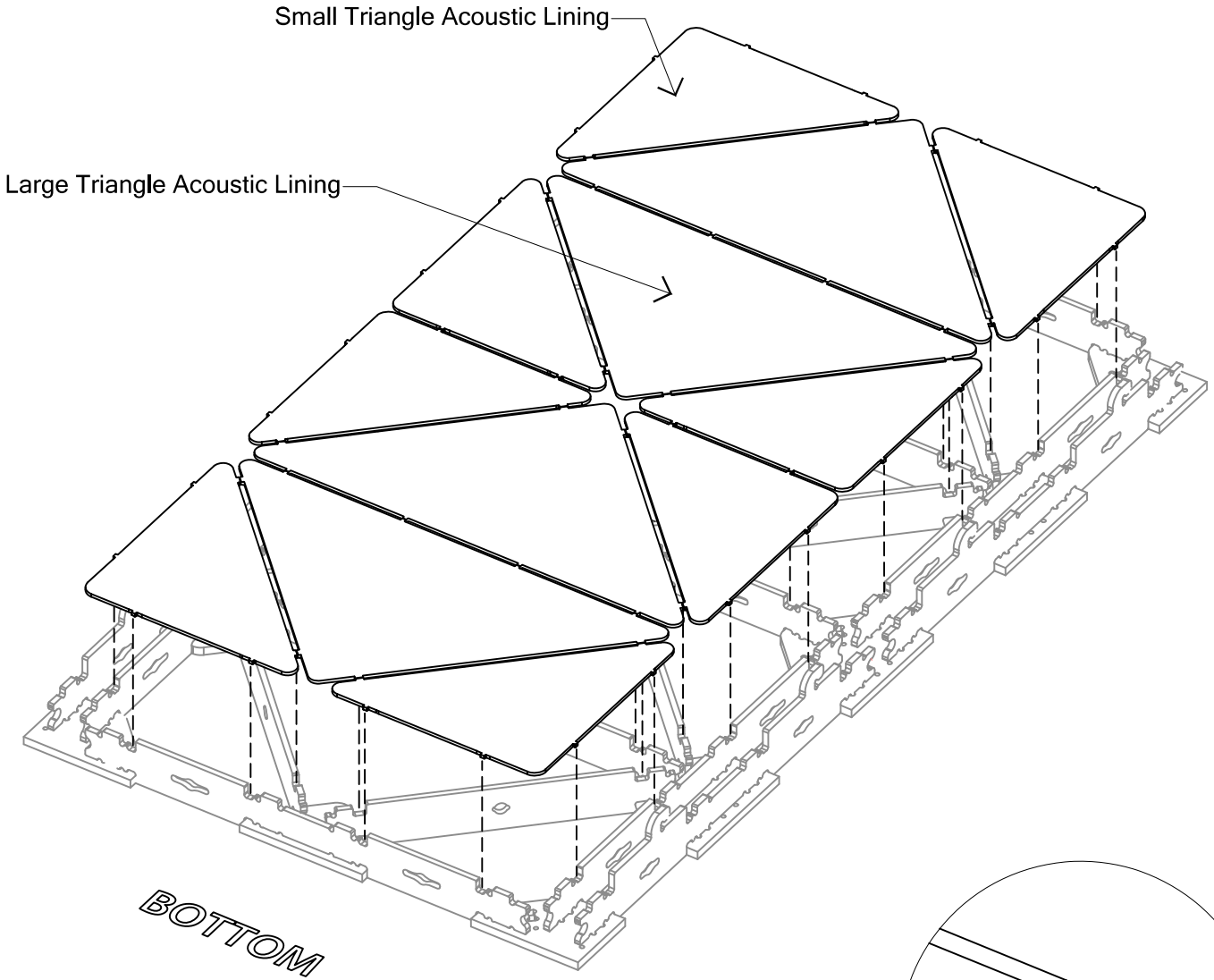
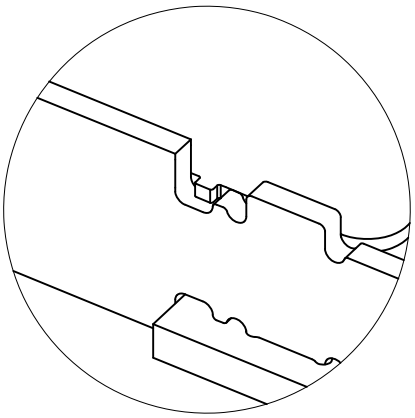
Back Wall - Step 5

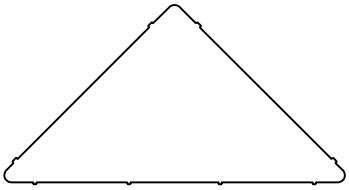
Single Person Booth

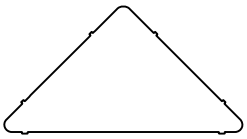




Insert triangular acoustic panels into recessed slots.

Parts Required:





Large Triangle Acoustic Lining | x4 Small Triangle Acoustic Lining | x8

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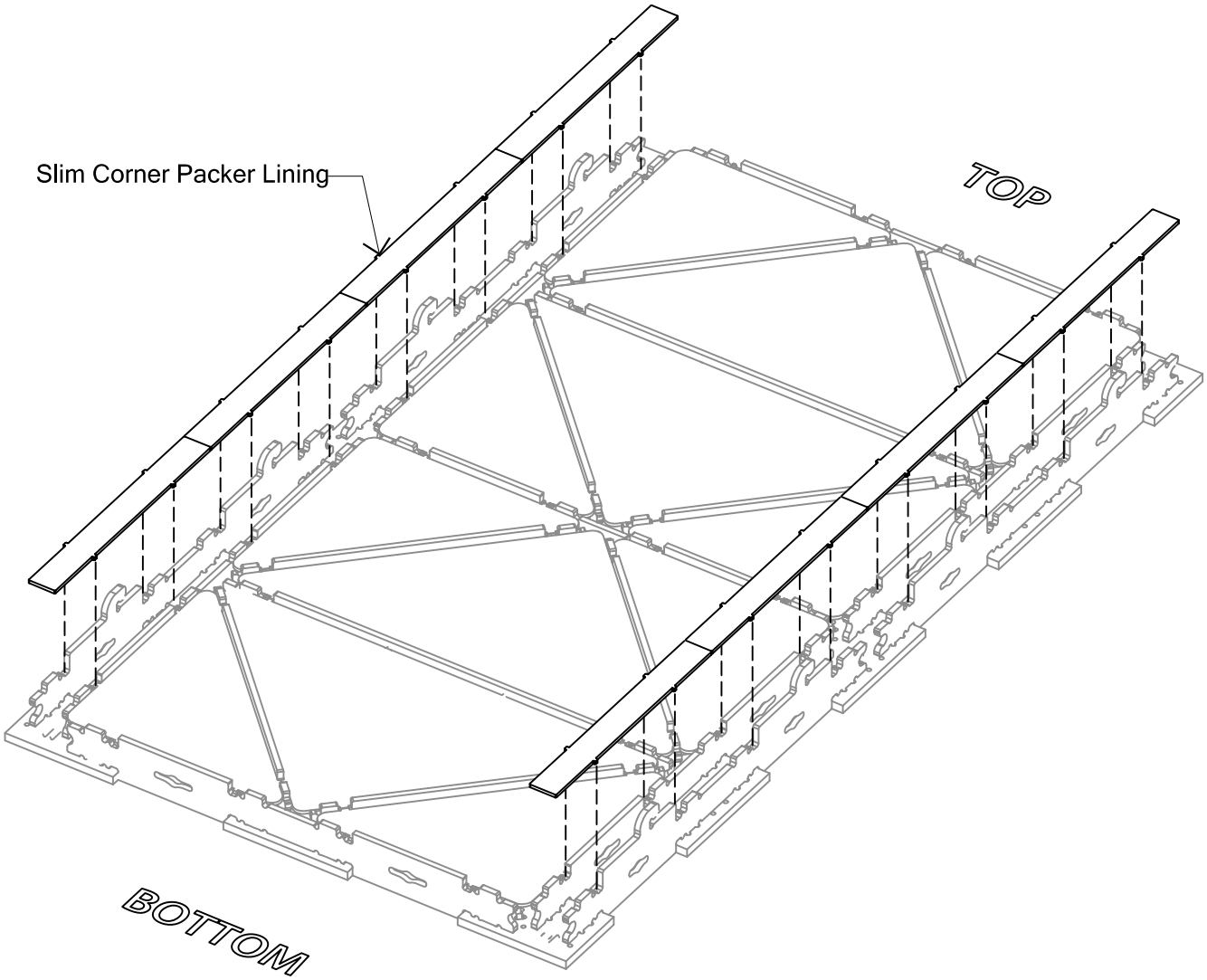
Back Wall - Step 6

Single Person Booth



Insert slim corner packer lining into recessed slots.

Parts Required:

Slim Corner Packer | x8

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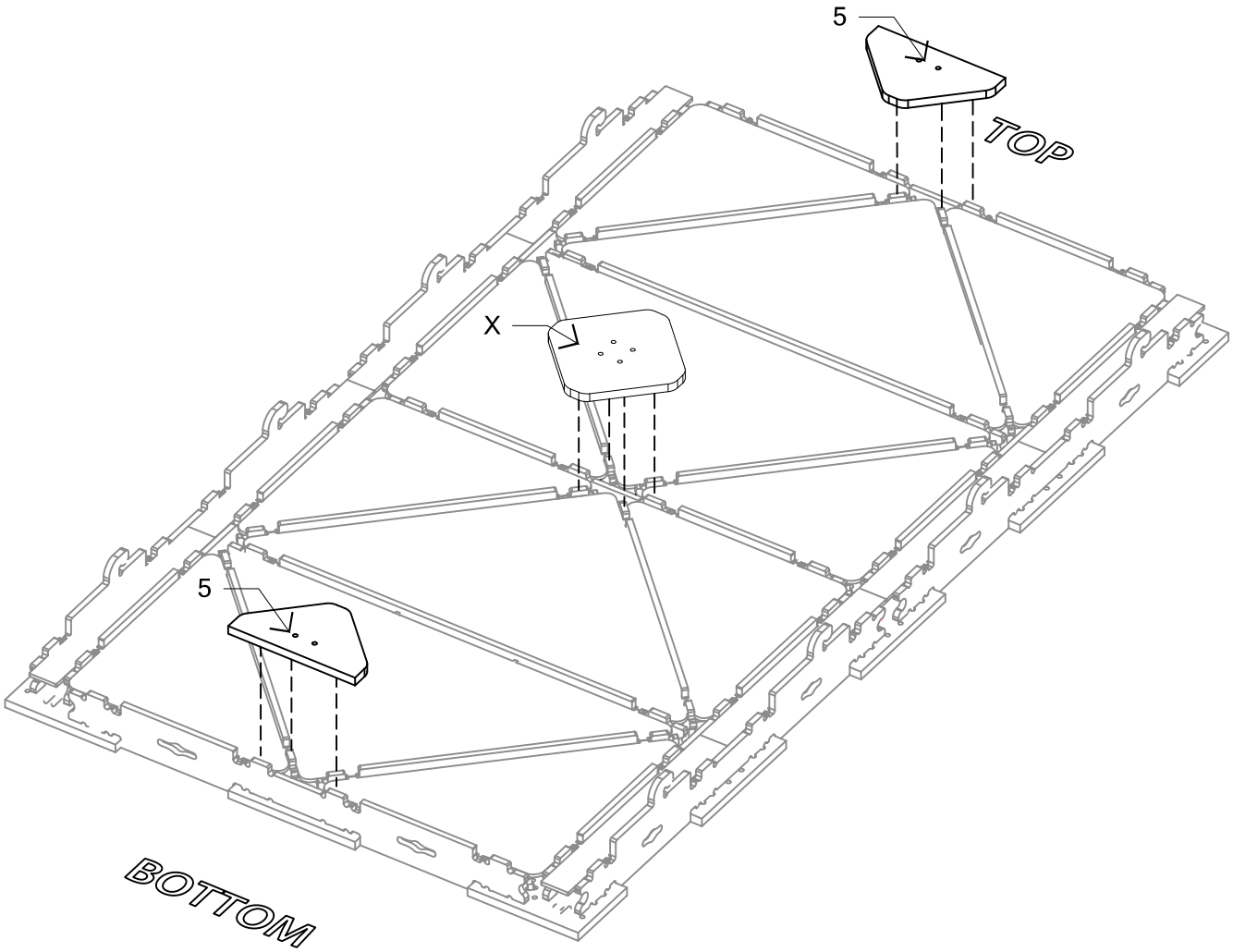
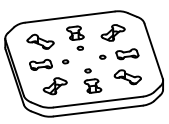
Back Wall - Step 7

Single Person Booth

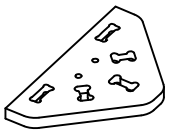


Hit in locking plates X and 5 using a rubber mallet.

Parts Required:



X | x1



5 | x2

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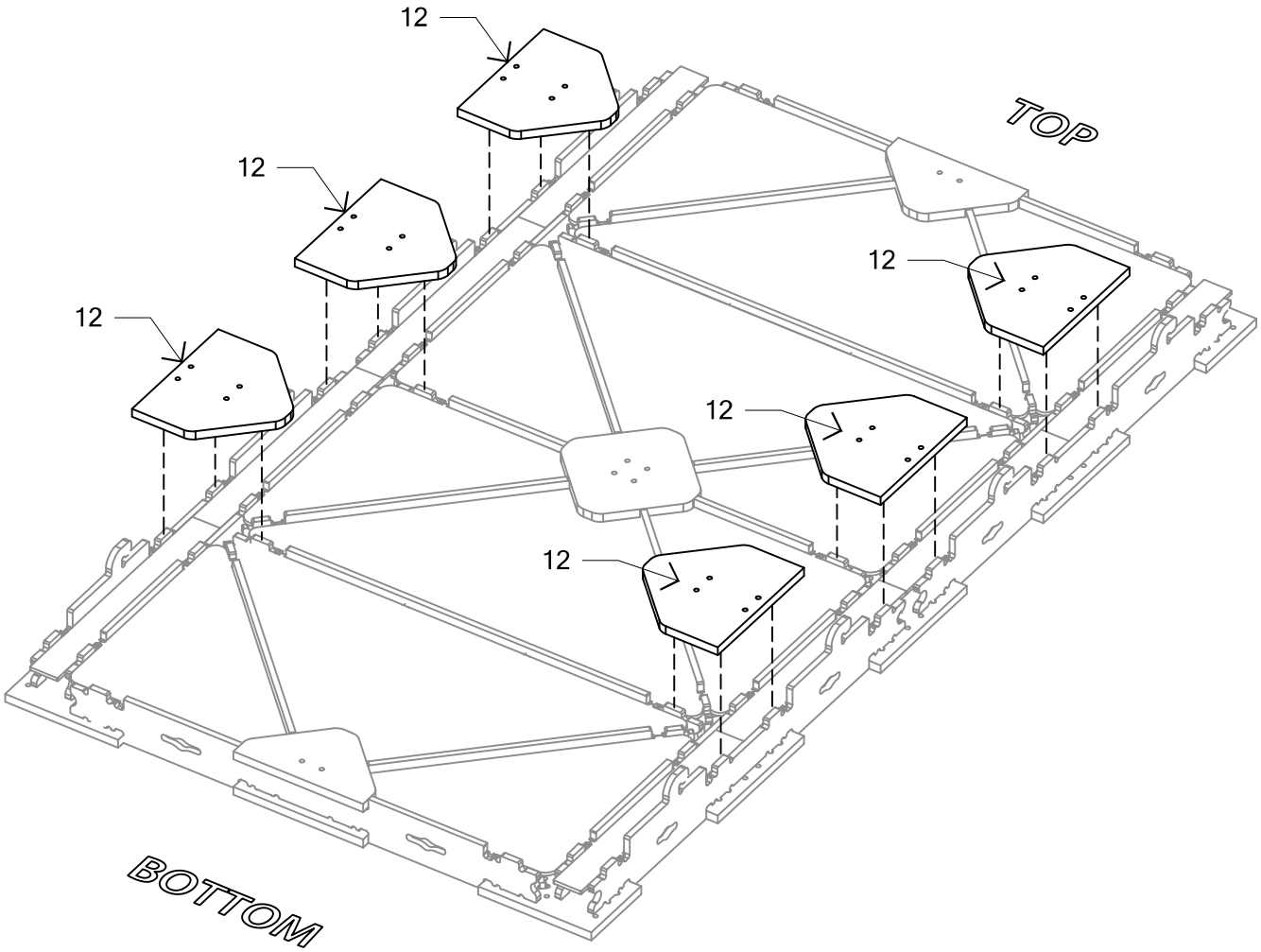
XFRAME

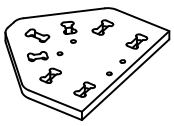
Back Wall - Step 8

Single Person Booth



Hit in locking plates 12 using a rubber mallet.

Parts Required:



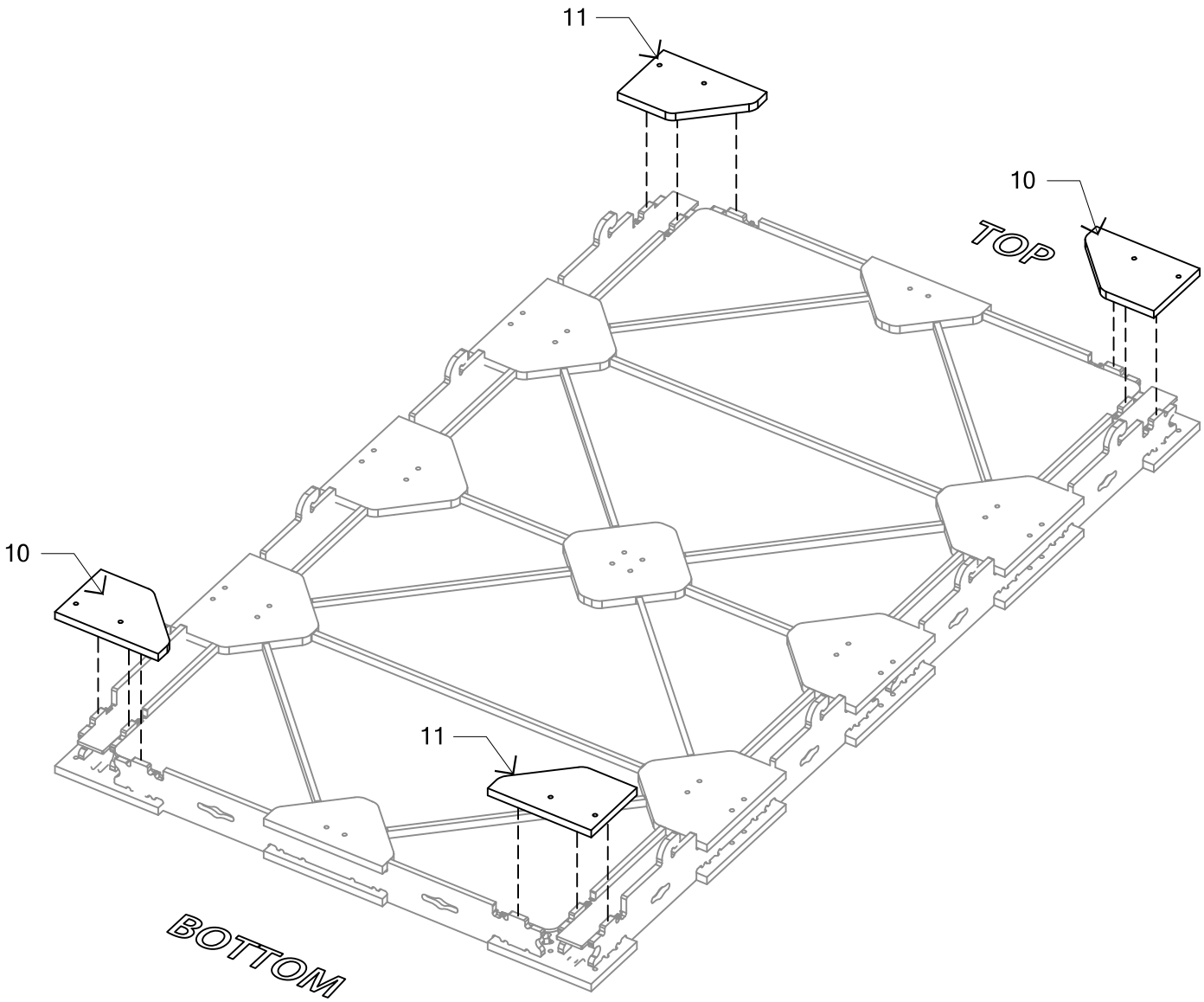
12 | x6

Copyright X-Frame PTY Limited 2021

XFRAME

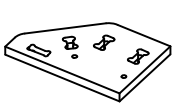
Back Wall - Step 9

Single Person Booth

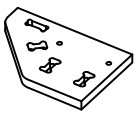


Hit in locking plates 10 and 11 using a rubber mallet.

Parts Required:



10 | x2



11 | x2

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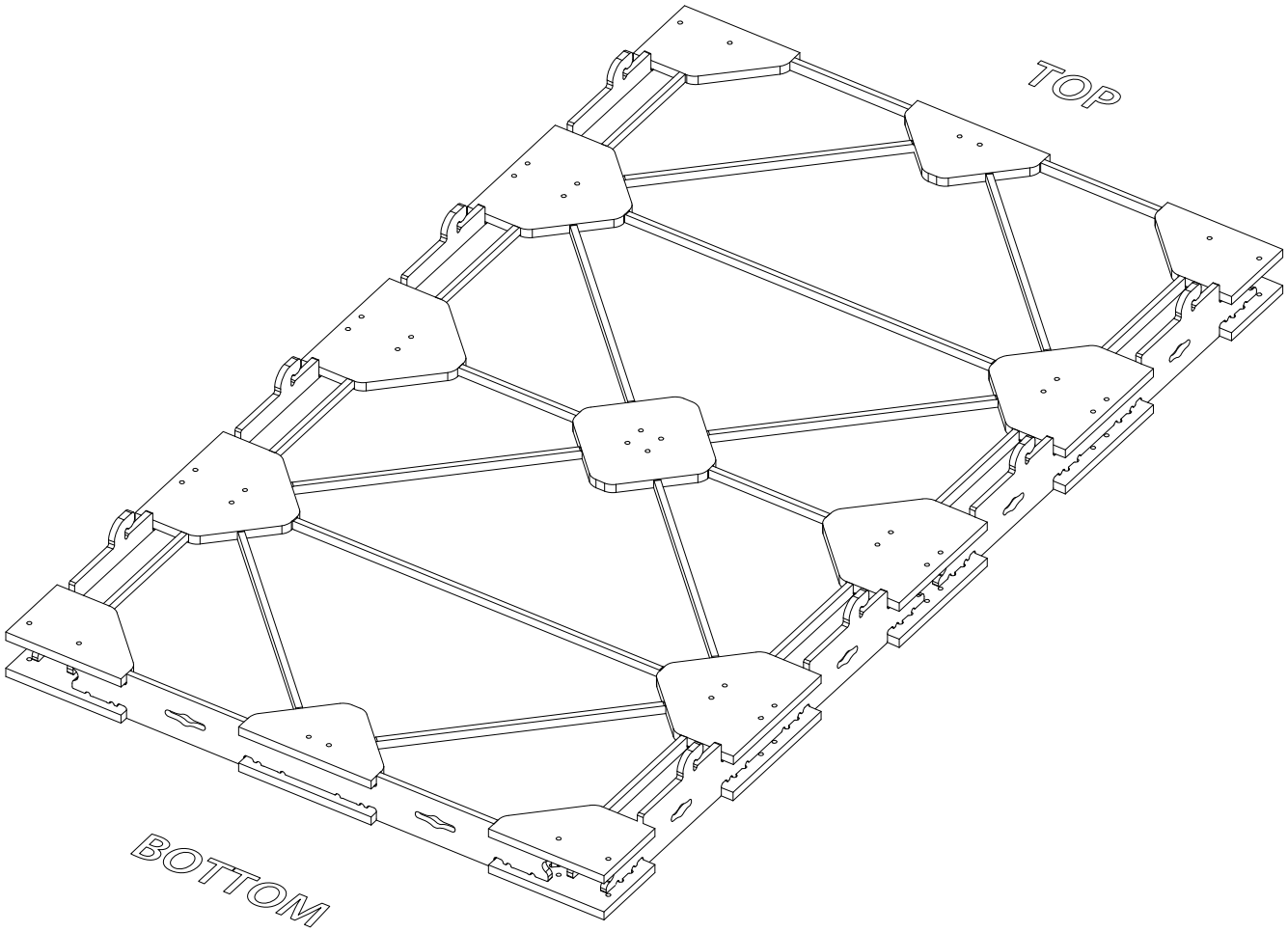
Back Wall - Complete

Single Person Booth



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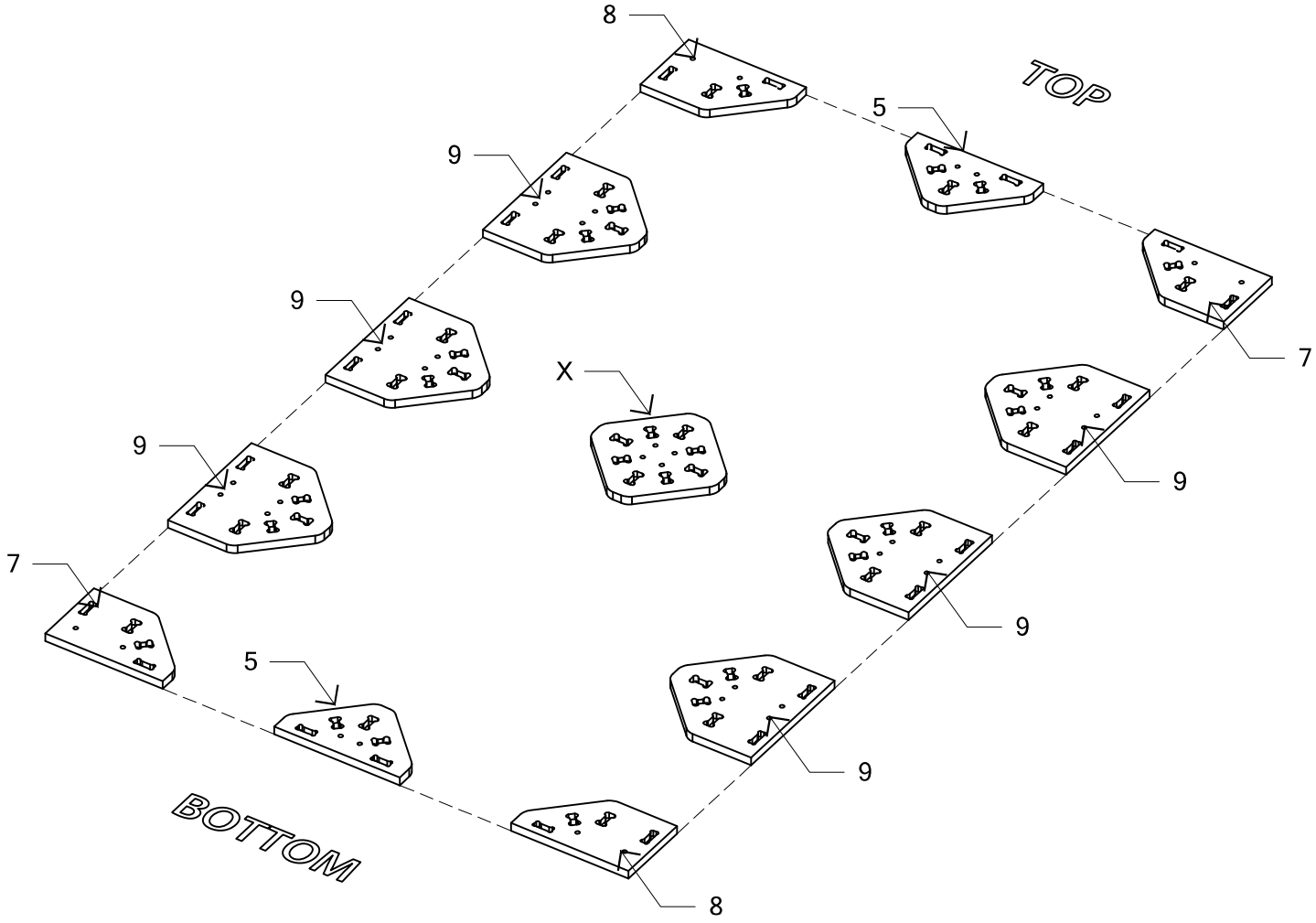
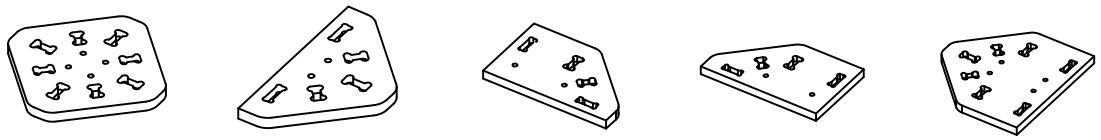
Left Wall - Step 1

Single Person Booth



Approximately arrange 'locking-plates' on a hard flat surface as pictured.

Parts Required:



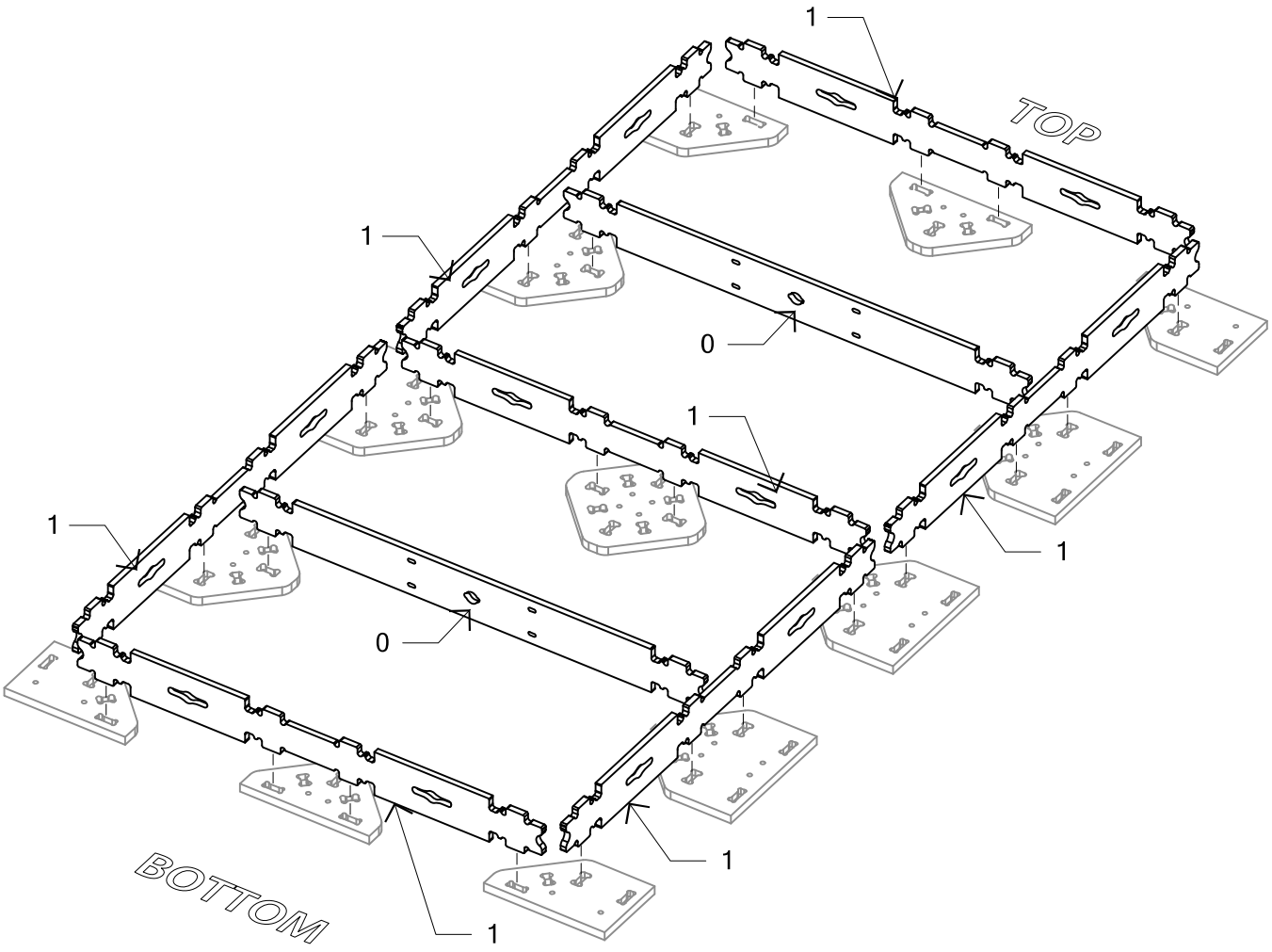
X | x1 | 5 | x2 | 7 | x2 | 8 | x2 | 9 | x6

Copyright X-Frame PTY Limited 2021

XFRAME

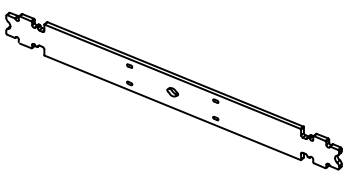
Left Wall - Step 2

Single Person Booth

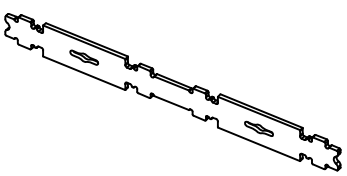


Hit parts 0 and 1 into locking plates using a mallet.

Parts Required:



0 | x2



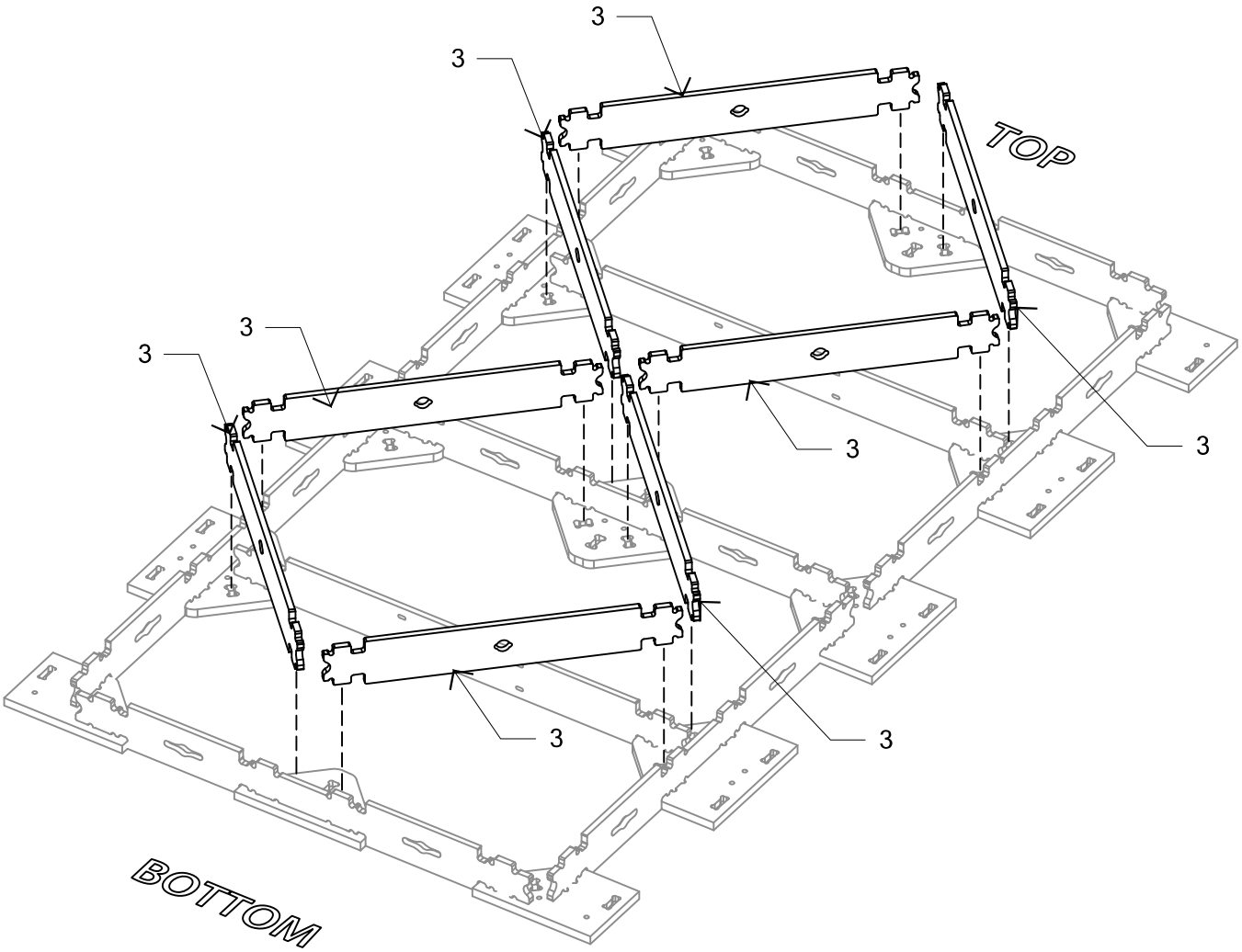
1 | x7

Copyright X-Frame PTY Limited 2021

XFRAME

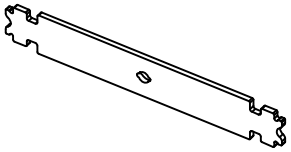
Left Wall - Step 3

Single Person Booth



Hit parts 3 into locking plates using a mallet.

Parts Required:



3 | x8

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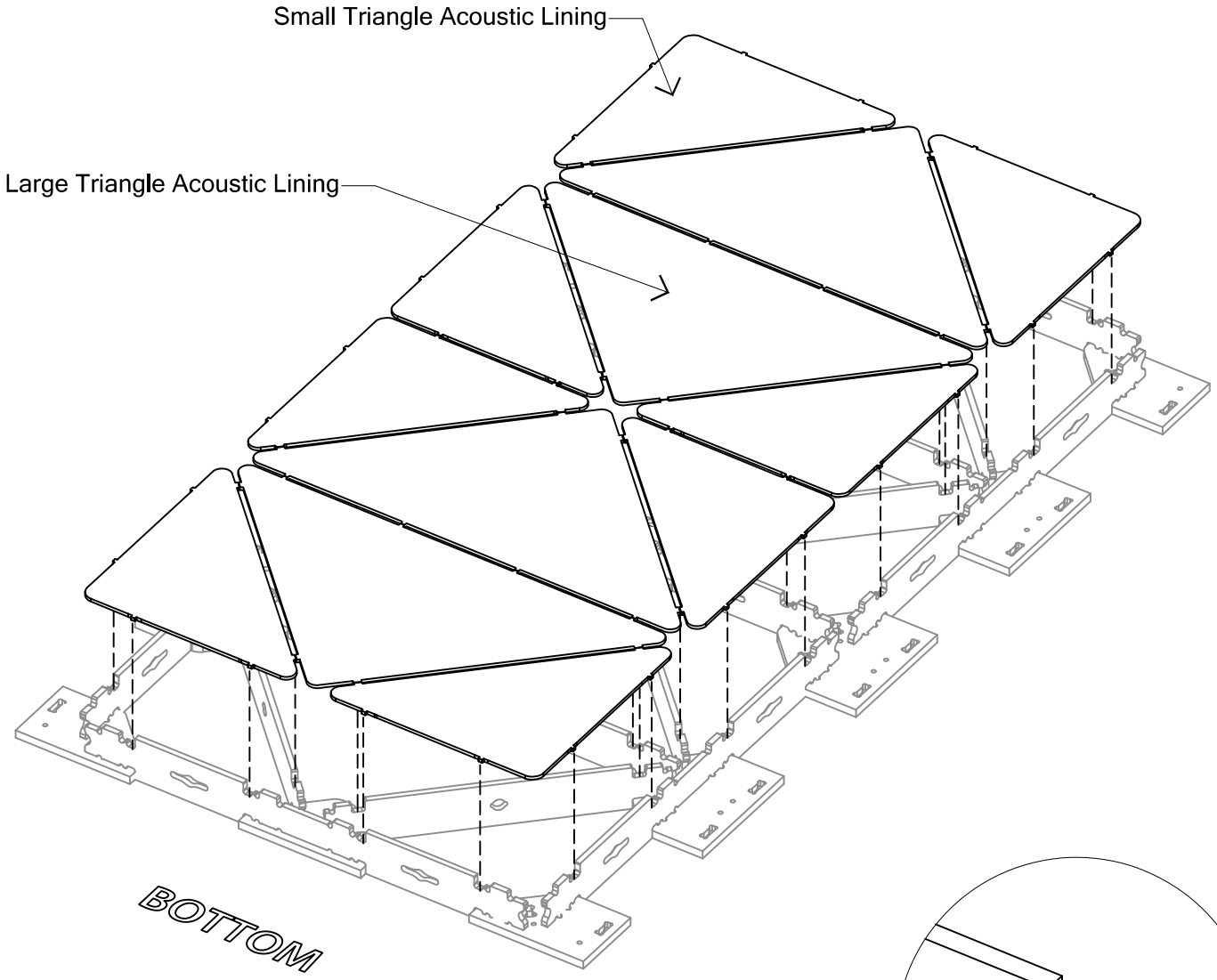
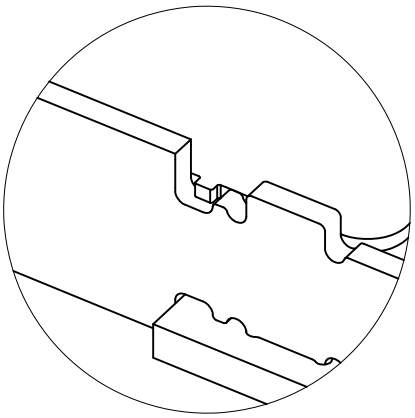
XFRAME

Left Wall - Step 4

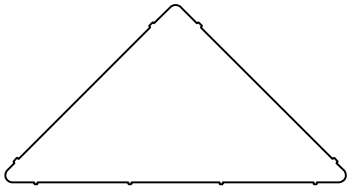
Single Person Booth

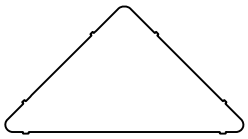




Insert triangular acoustic panels into recessed slots.

Parts Required:





Large Triangle Acoustic Lining | x4 Small Triangle Acoustic Lining | x8

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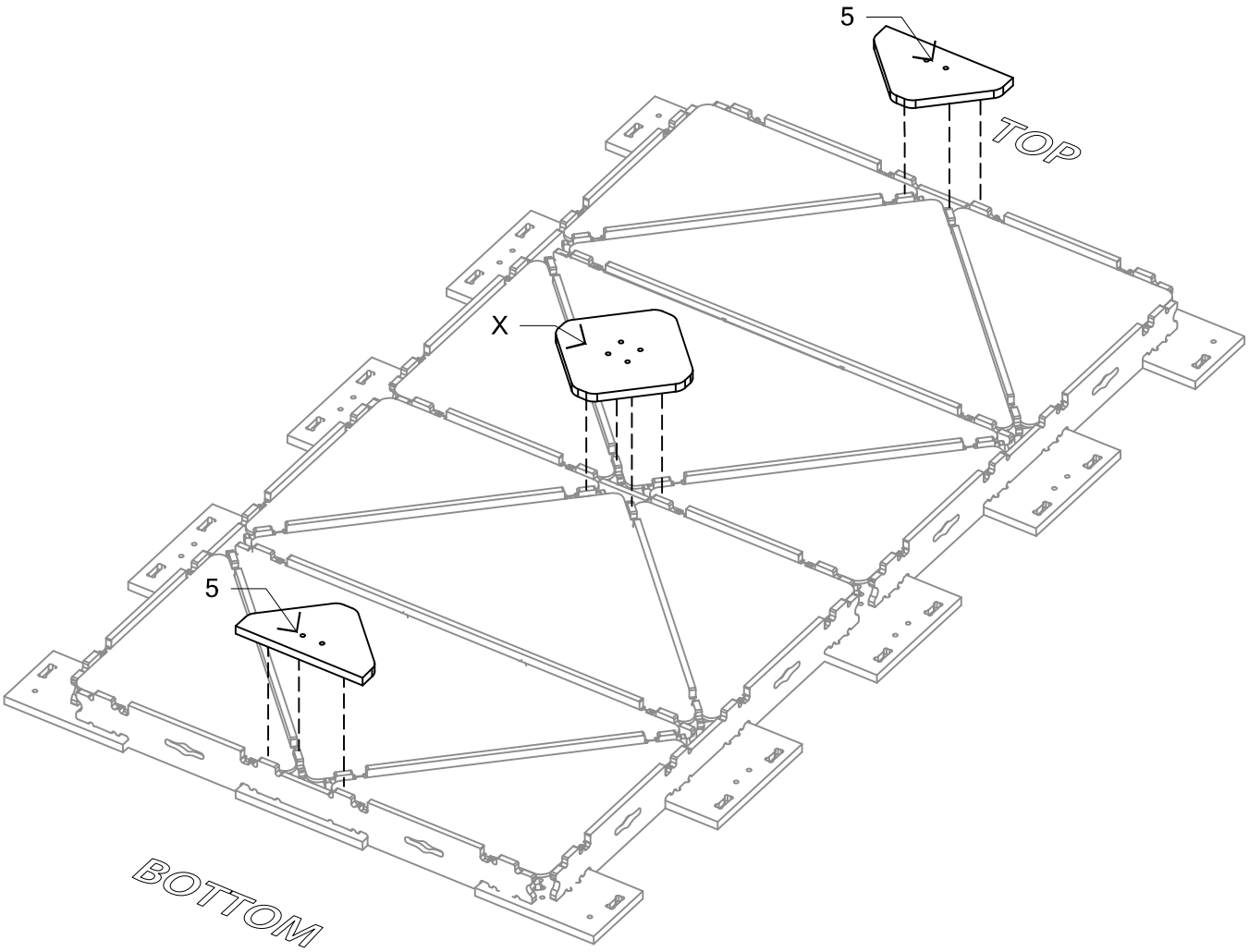
XFRAME

Left Wall - Step 5

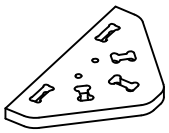
Single Person Booth



Hit in locking plates X and 5 using a rubber mallet.

Parts Required:

X | x1



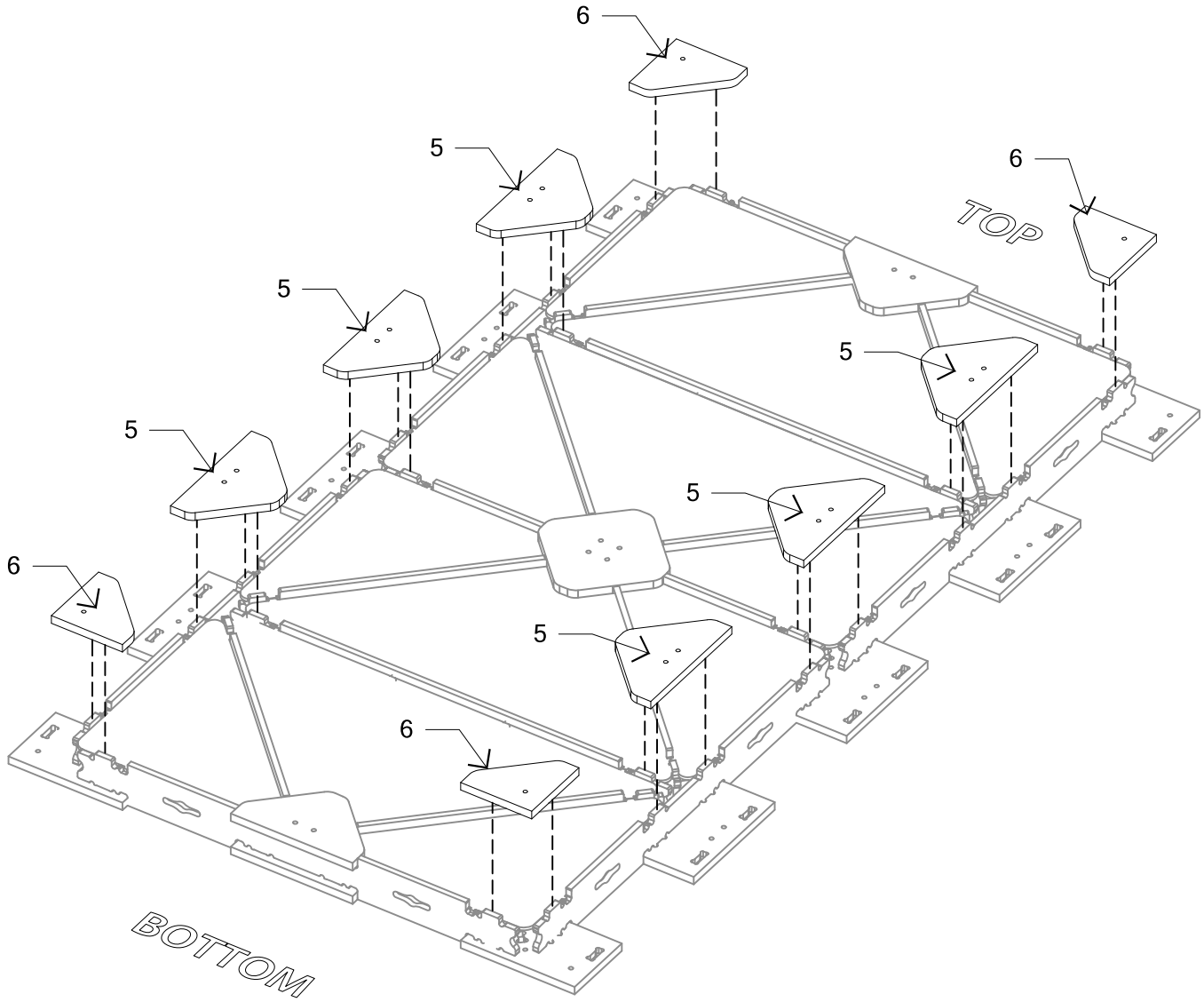
5 | x2

Copyright X-Frame PTY Limited 2021

XFRAME

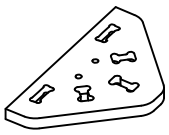
Left Wall - Step 6

Single Person Booth

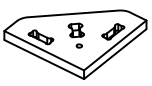


Hit in locking plates 5 and 6 using a rubber mallet.

Parts Required:



5 | x6



6 | x4

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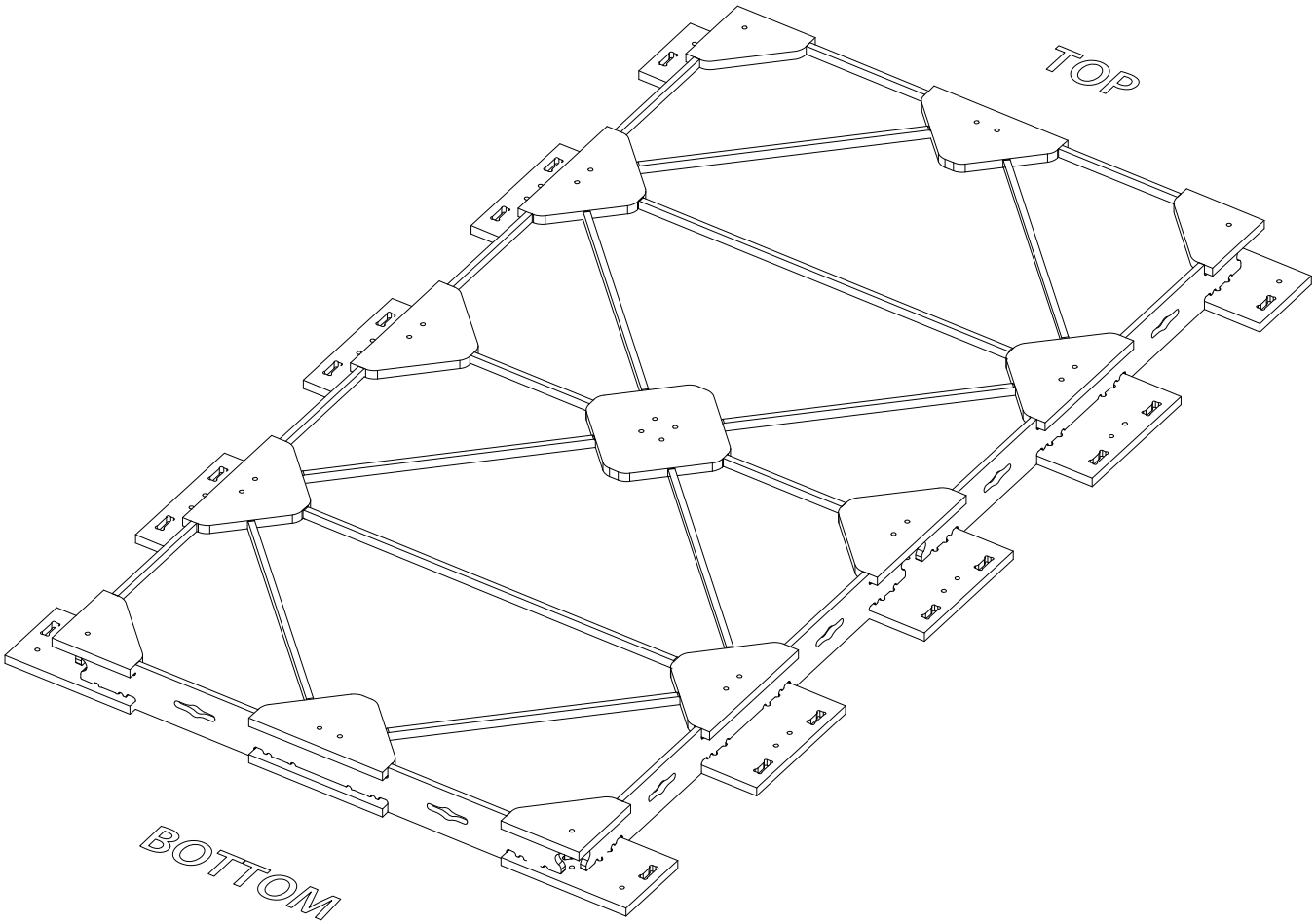
XFRAME

Left Wall - Complete

Single Person Booth



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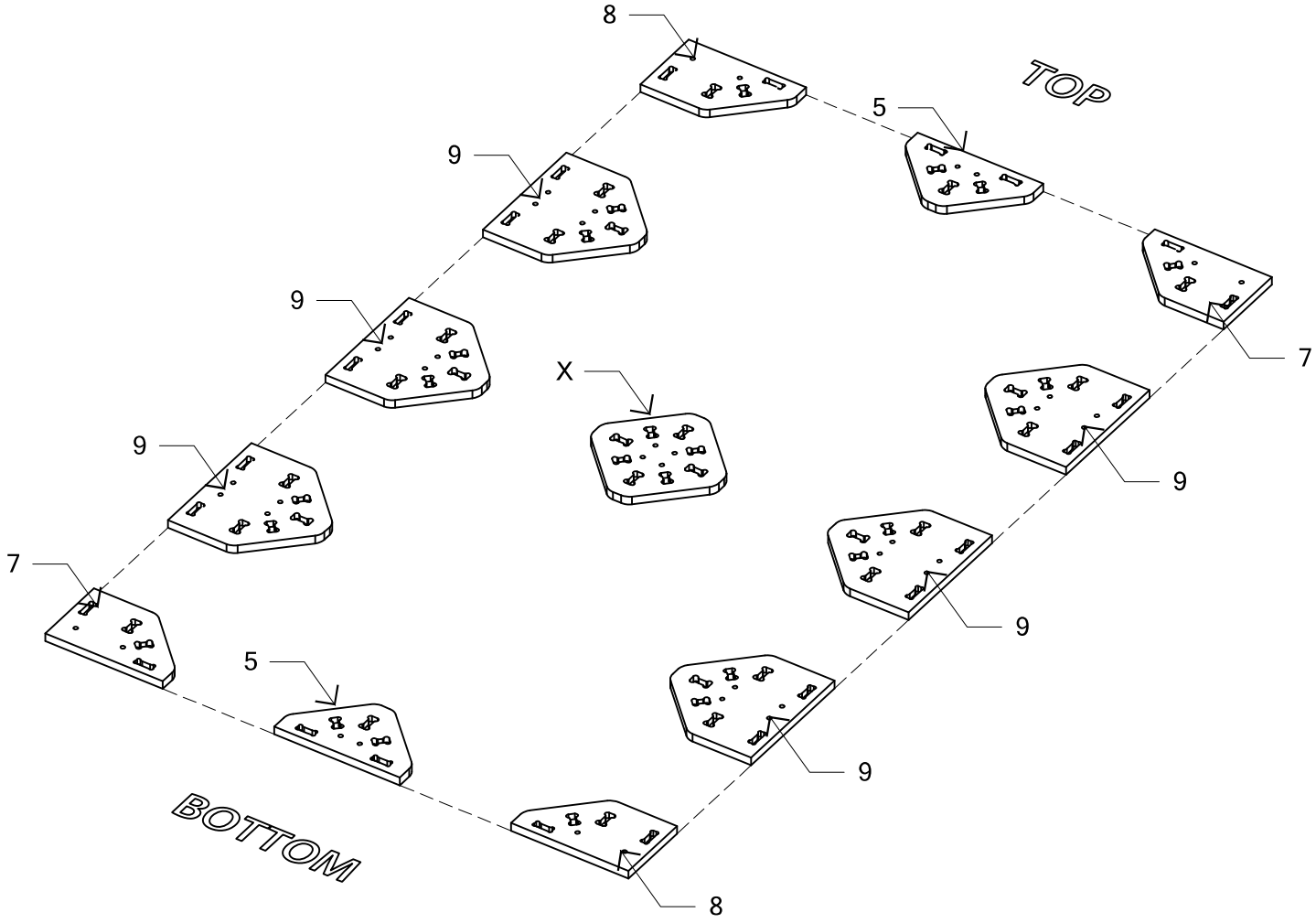
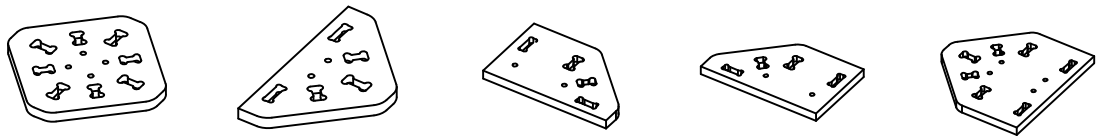
Right Wall - Step 1

Single Person Booth



Approximately arrange 'locking-plates' on a hard flat surface as pictured.

Parts Required:



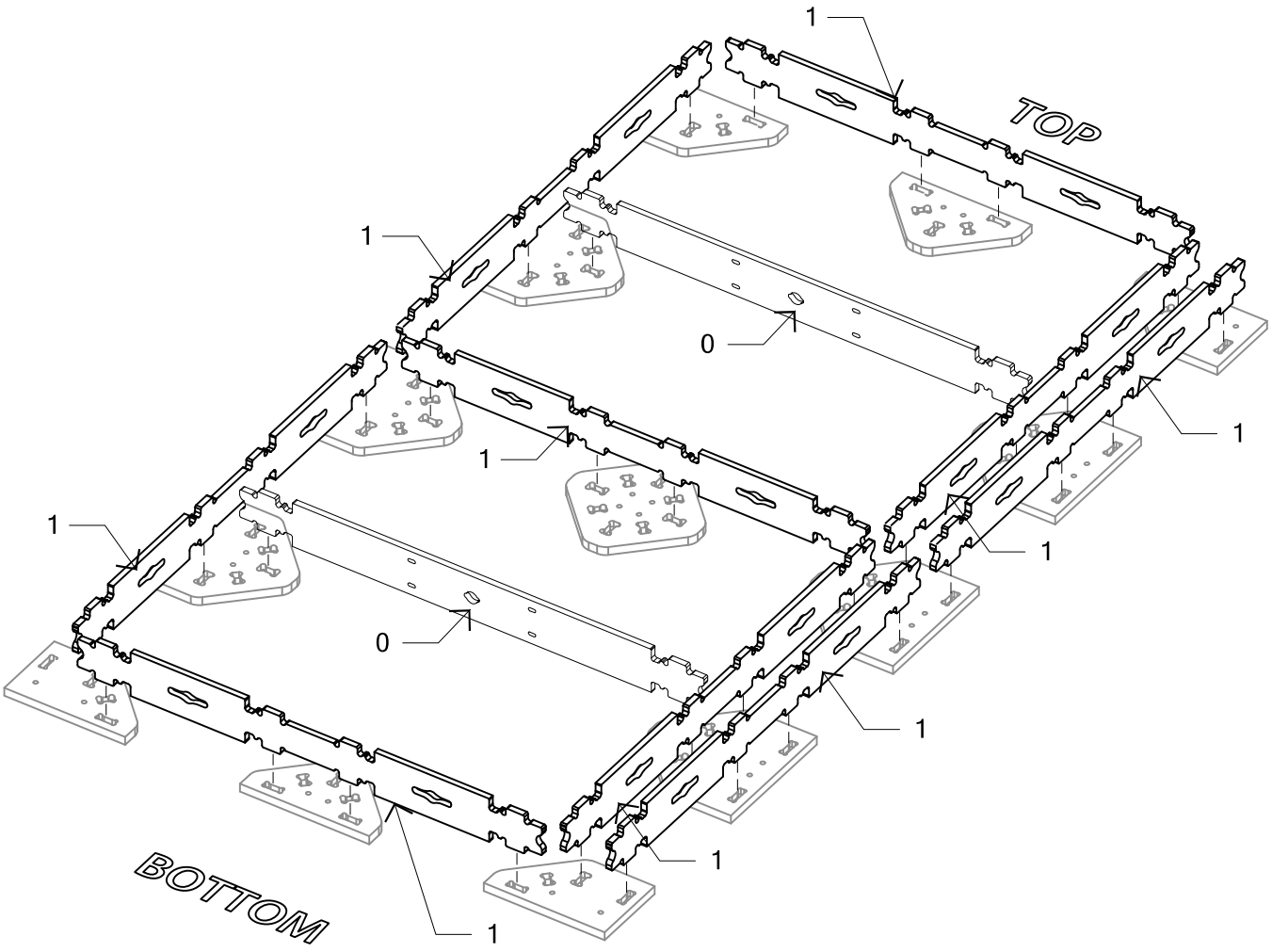
X | x1 5 | x2 7 | x2 8 | x2 9 | x6

Copyright X-Frame PTY Limited 2021

XFRAME

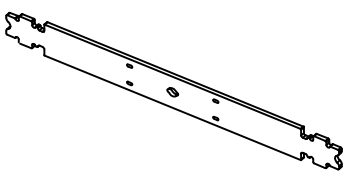
Right Wall - Step 2

Single Person Booth

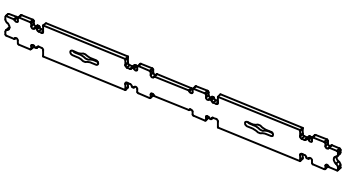


Hit parts 0 and 1 into locking plates using a mallet.

Parts Required:



0 | x2



1 | x9

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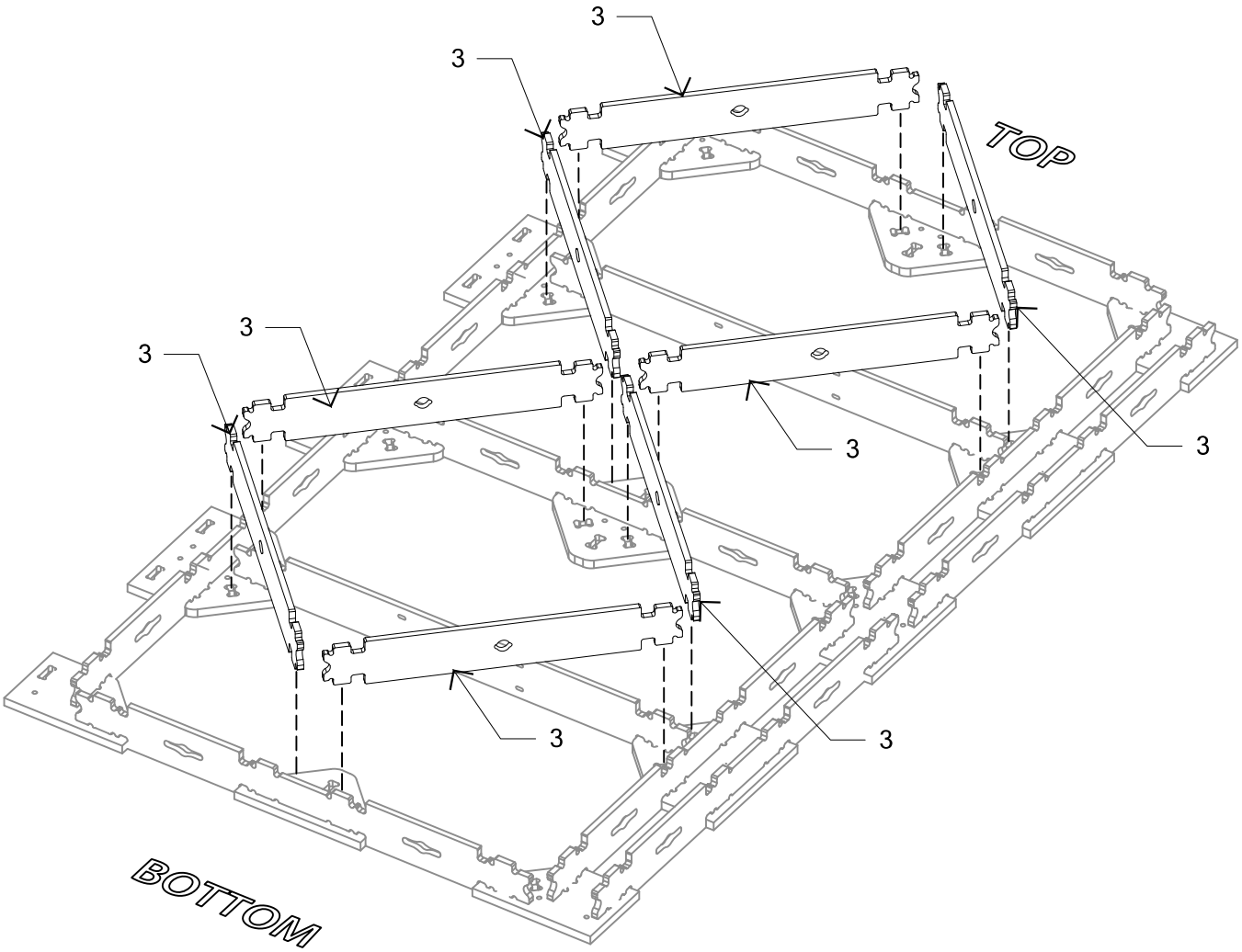
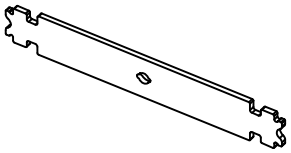
Right Wall - Step 3

Single Person Booth



Hit parts 3 into locking plates using a mallet.

Parts Required:



3 | x8

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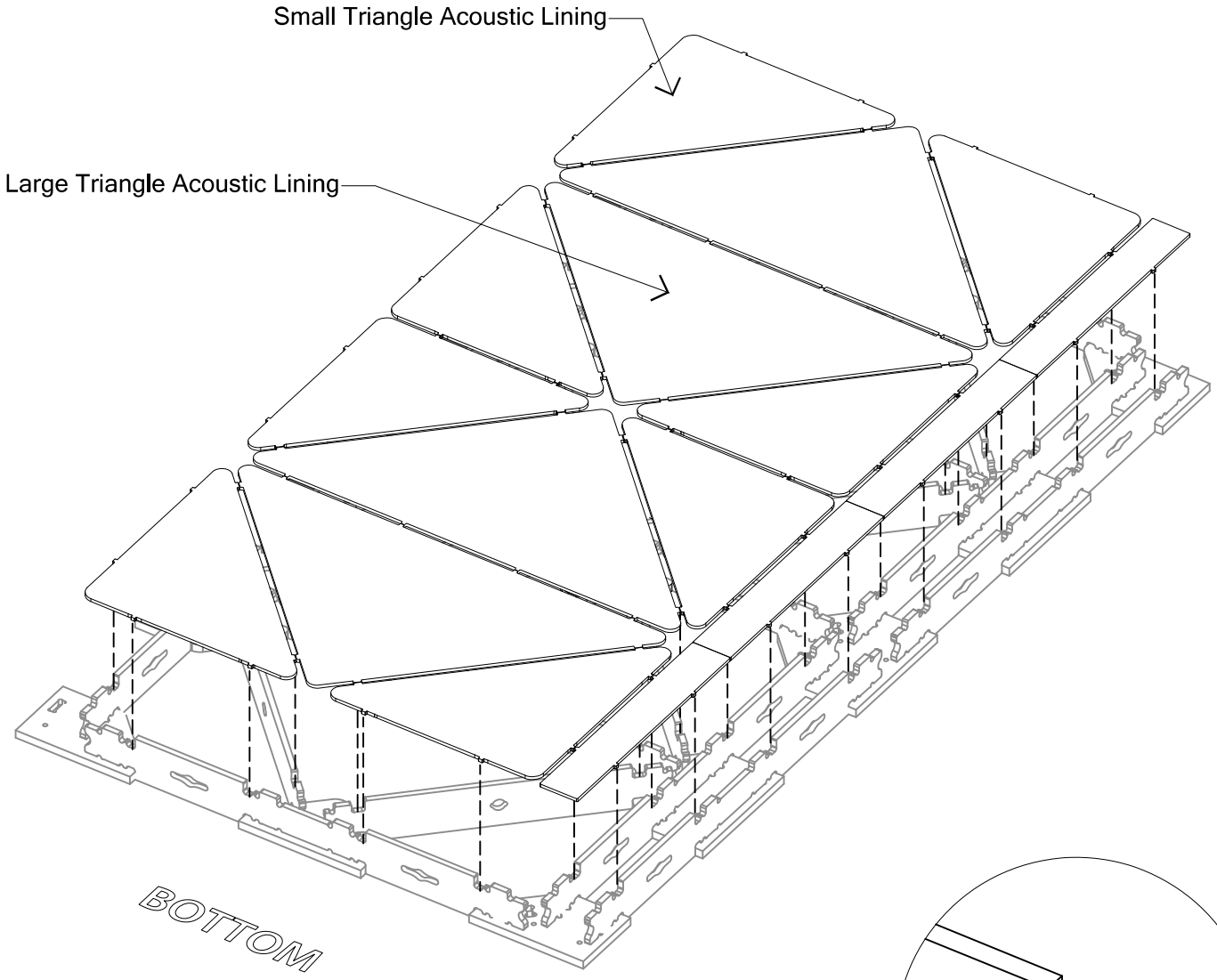
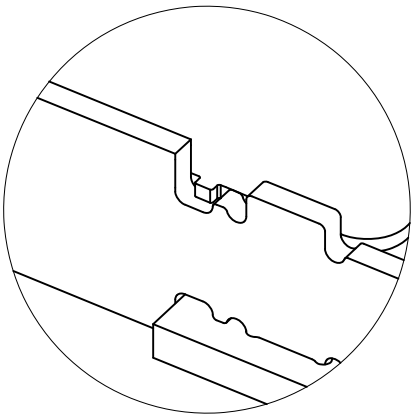
Right Wall - Step 4

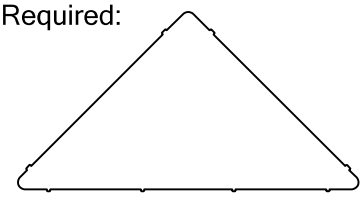
Single Person Booth

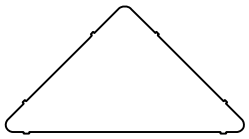




Insert triangular acoustic panels into recessed slots.

Parts Required:





Large Triangle Acoustic Lining | x4 Small Triangle Acoustic Lining | x8 Wide Corner Packer | x8

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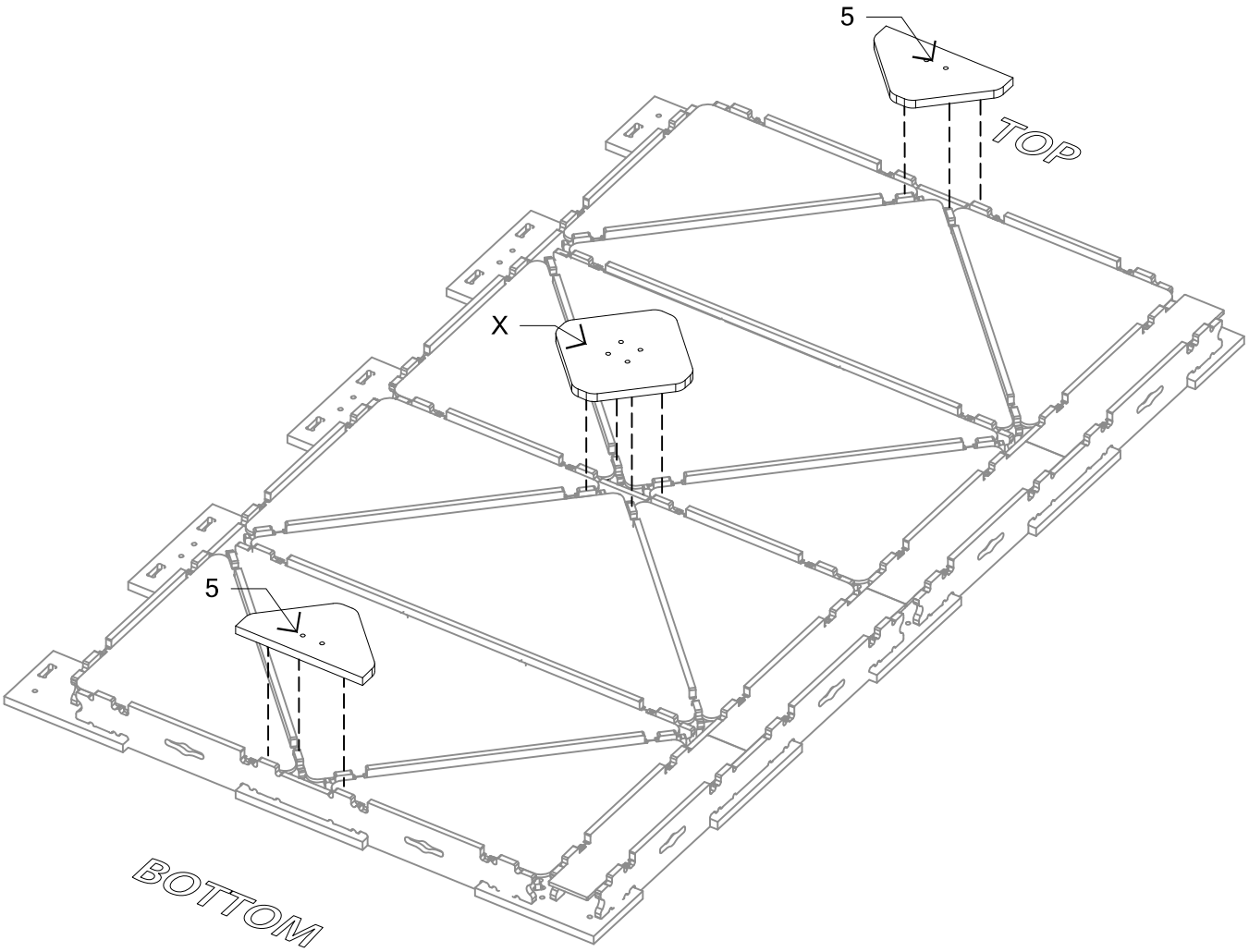
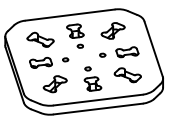
Right Wall - Step 5

Single Person Booth

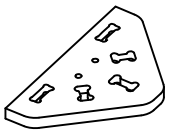


Hit in locking plates X and 5 using a rubber mallet.

Parts Required:



X | x1



5 | x2

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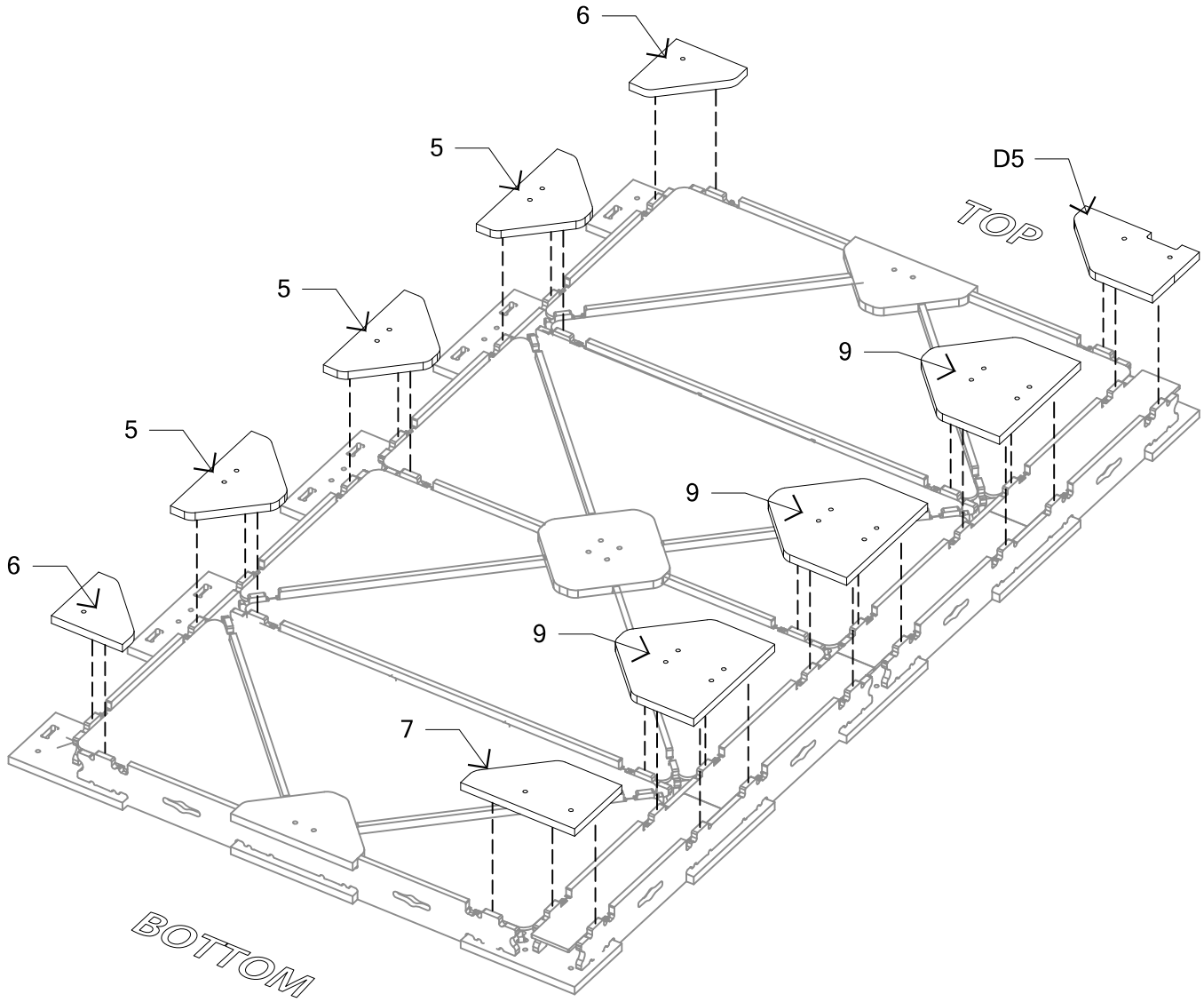
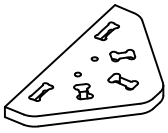
Right Wall - Step 6

Single Person Booth

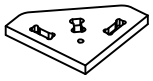


Hit in locking plates 5 and 6 using a rubber mallet.

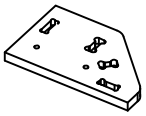
Parts Required:



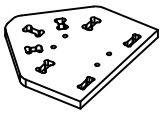
5 | x3



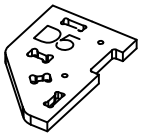
6 | x2



7 | x1



9 | x3



D5 | x1

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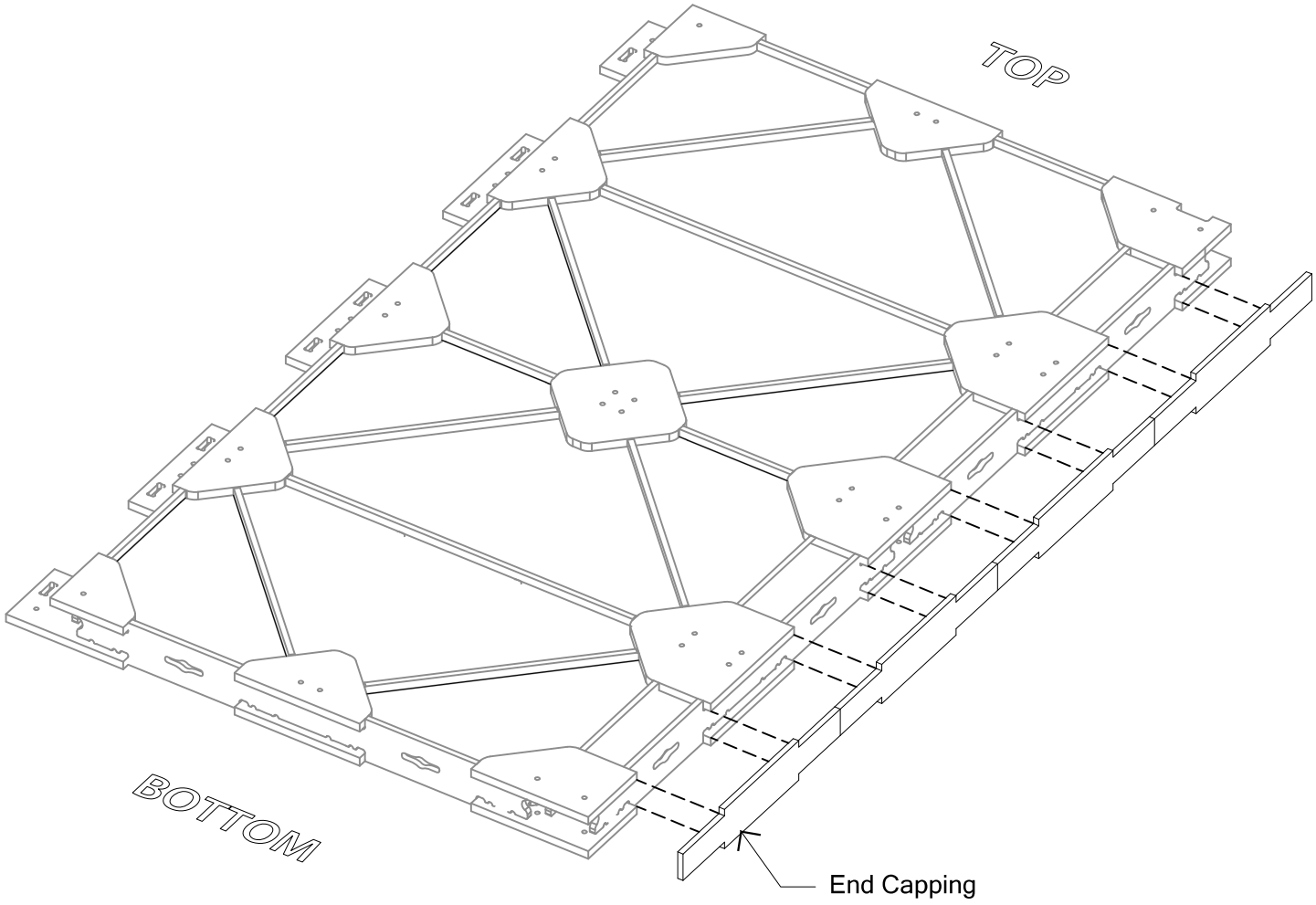
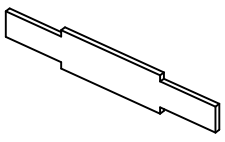
Right Wall - Step 7

Single Person Booth



Push in acoustic end capping.

Parts Required:



End Capping | x4

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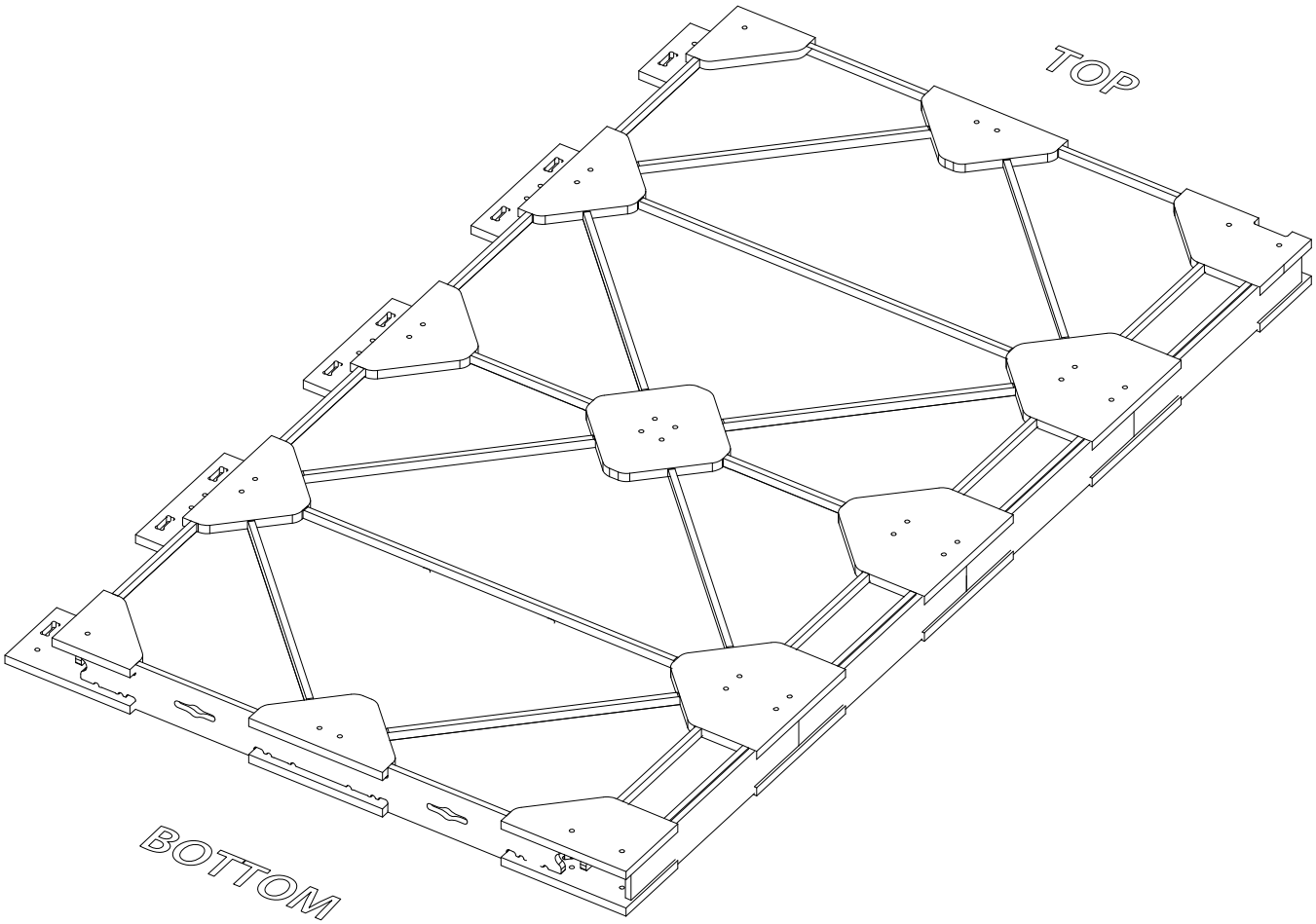
Right Wall - Complete

Single Person Booth



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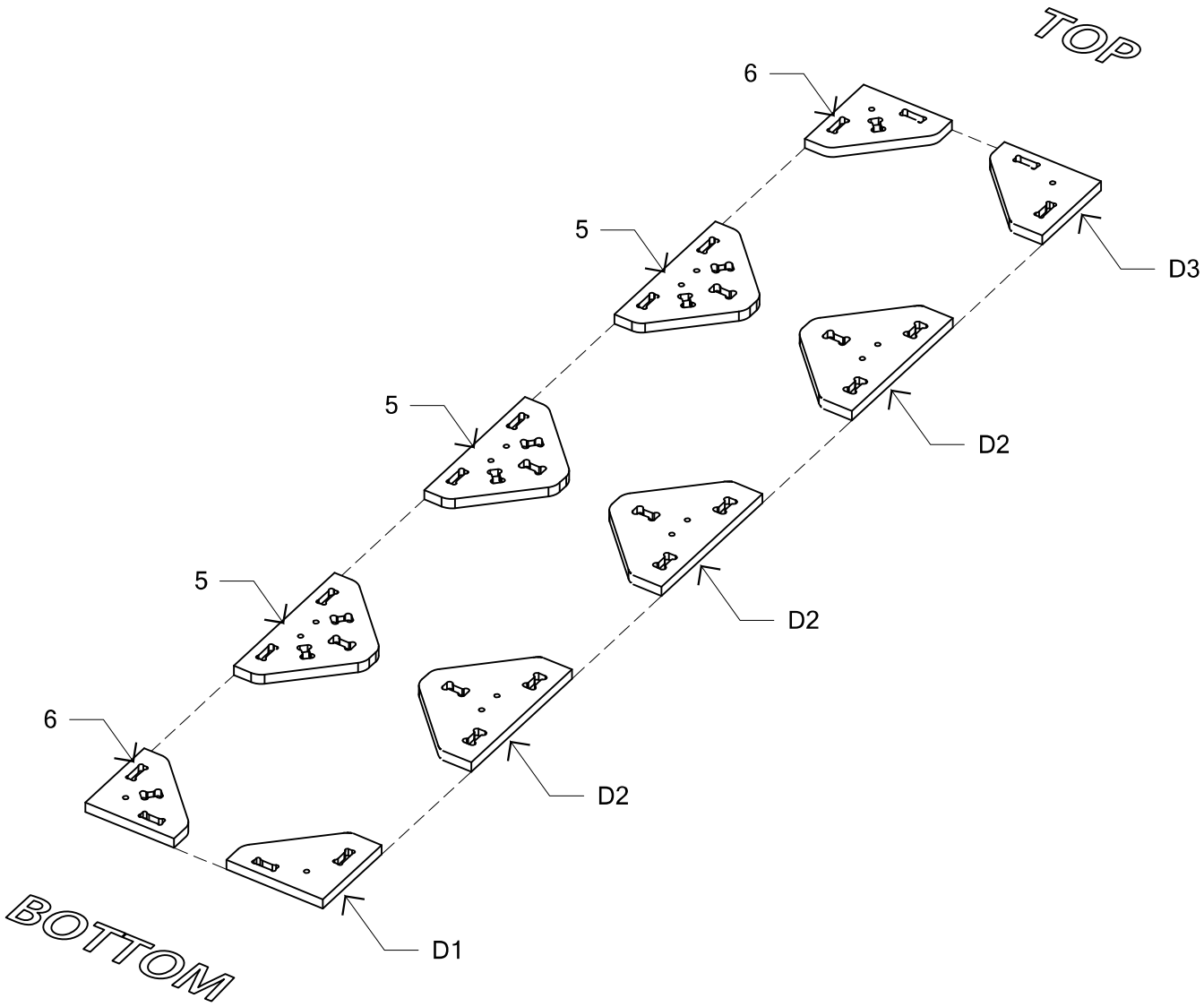
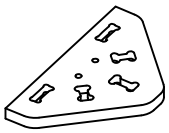
Front Wall - Step 1

Single Person Booth

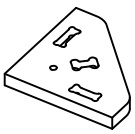


Approximately arrange 'locking-plates' on a hard flat surface as pictured.

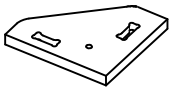
Parts Required:



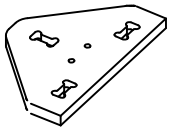
5 | x3



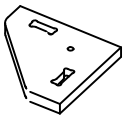
6 | x2



D1 | x1



D2 | x3



D3 | x1

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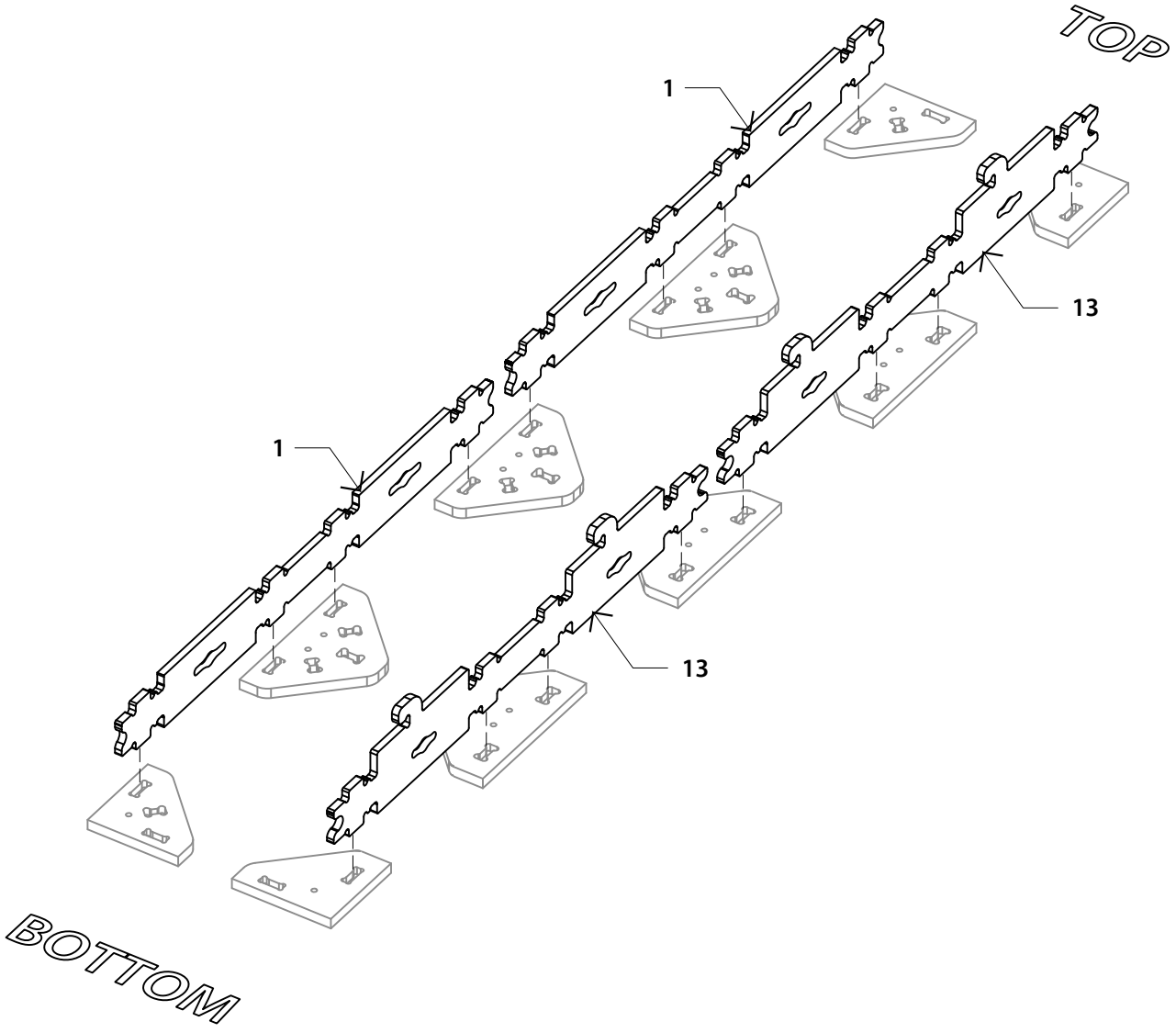
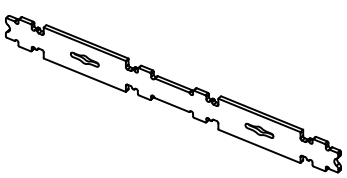
Front Wall - Step 2

Single Person Booth

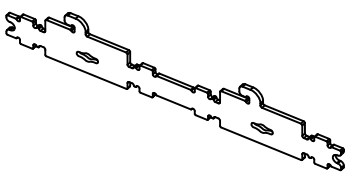


Hit parts 1 and 13 into locking plates using a mallet.

Parts Required:



1 | x2



13 | x2

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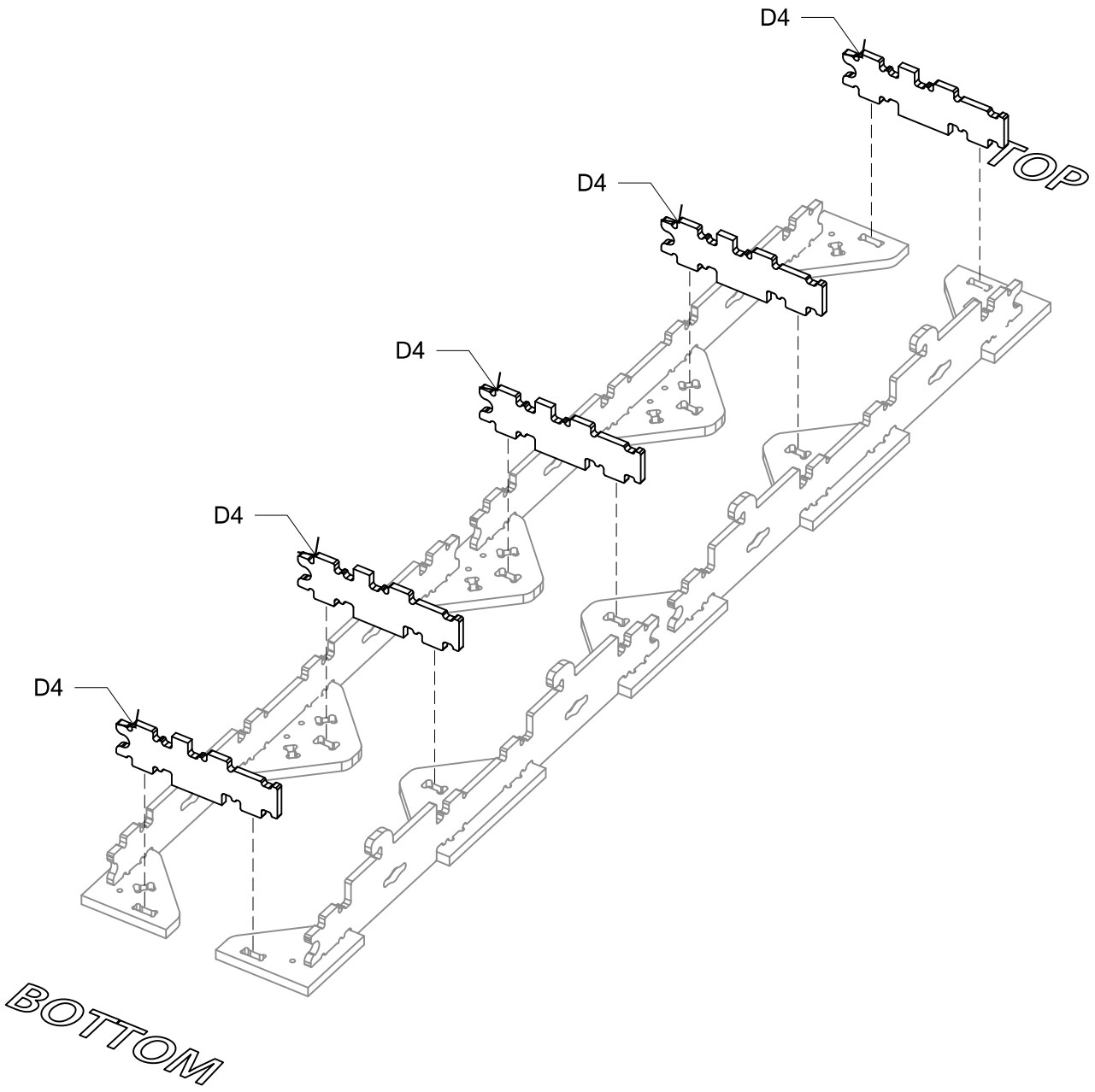
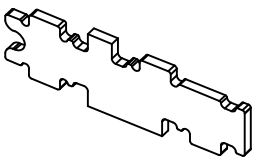
Front Wall - Step 3

Single Person Booth



Hit parts D4 into locking plates using a mallet.

Parts Required:



D4 | x5

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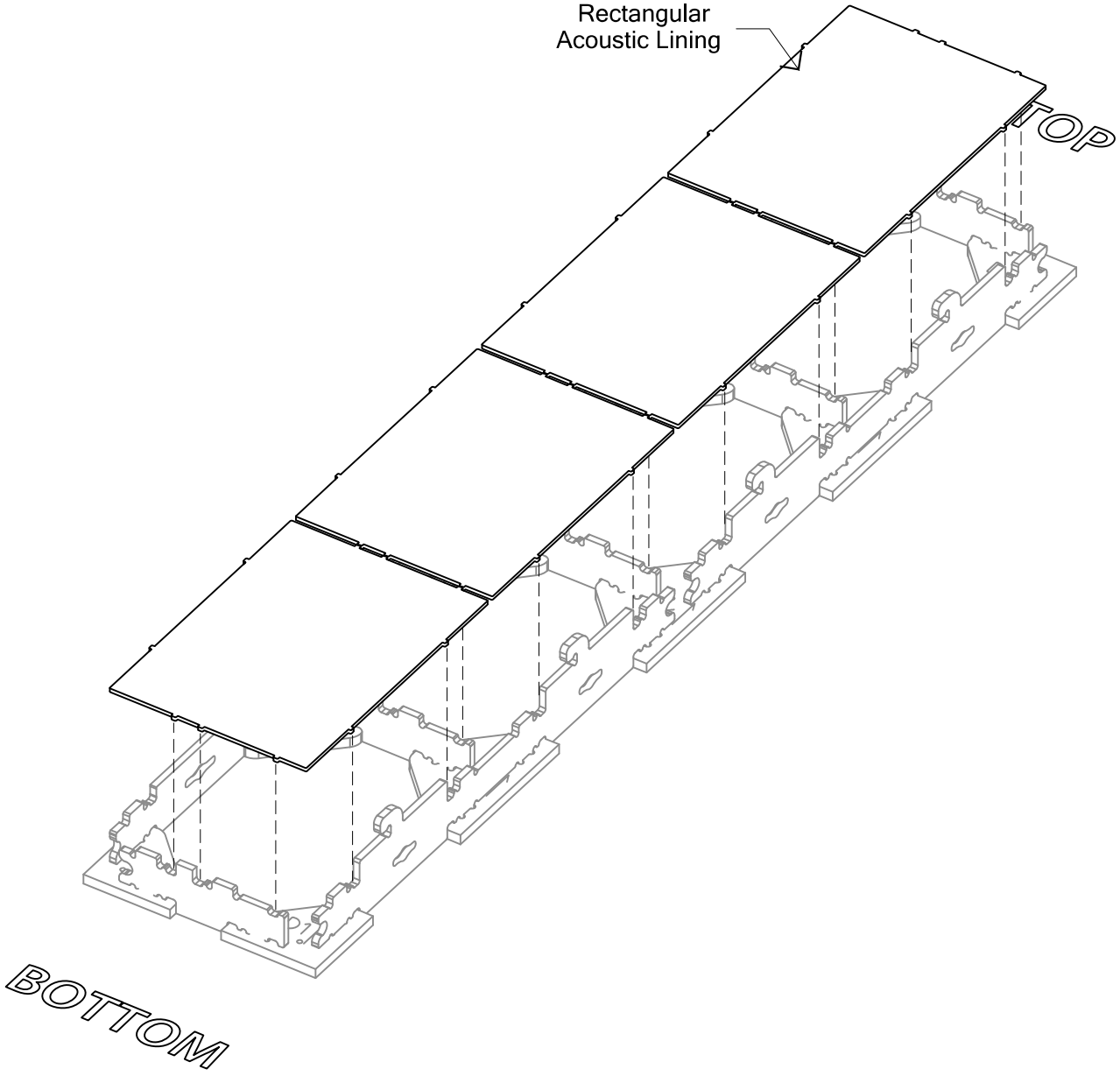
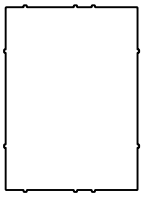
Front Wall - Step 4

Single Person Booth



Insert rectangular acoustic panels into recessed slots.

Parts Required:



Rectangular Acoustic Lining x4

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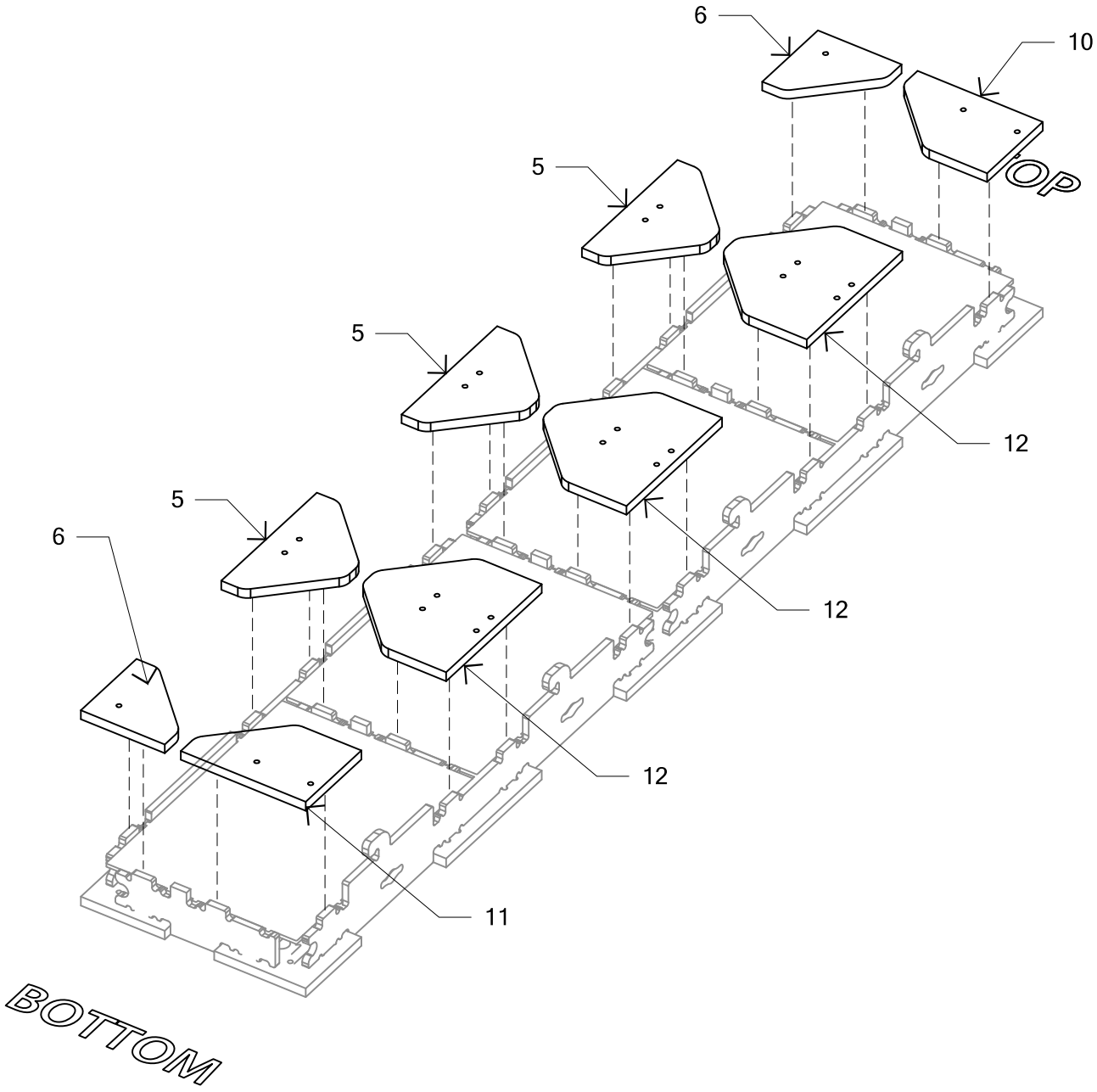
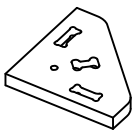
Front Wall - Step 5

Single Person Booth



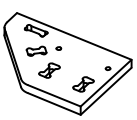
Hit in locking plates 5 and 12 using a rubber mallet.

Parts Required:

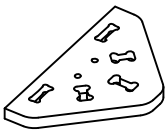


6 | x2

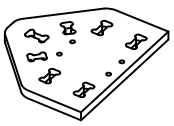
10 | x1



11 | x1



5 | x3



12 | x3

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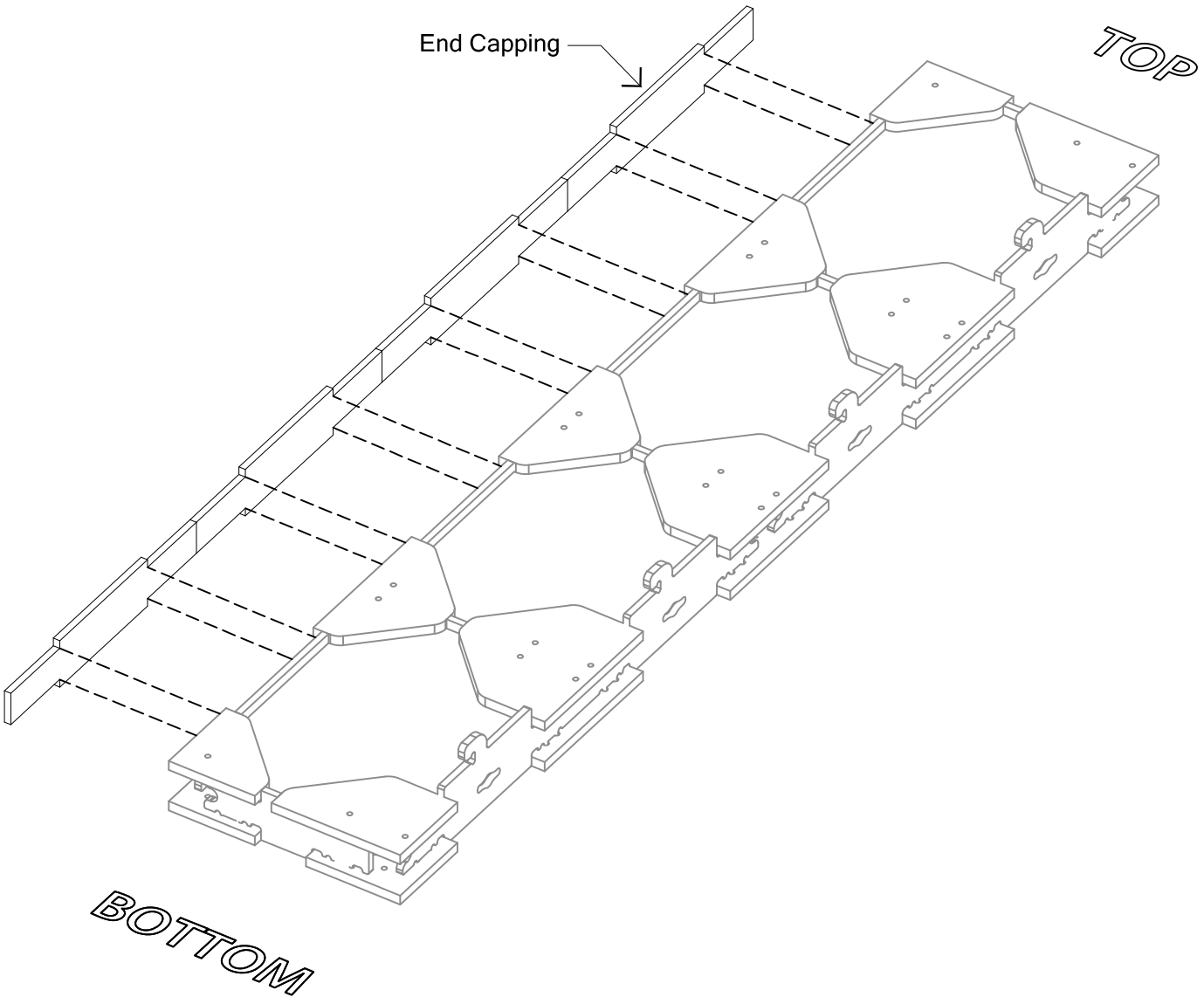
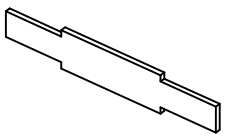
Front Wall - Step 6

Single Person Booth



Hit in locking plates 6, 10 and 11 using a rubber mallet.
Push in acoustic end-capping.

Parts Required:



End Capping | x4

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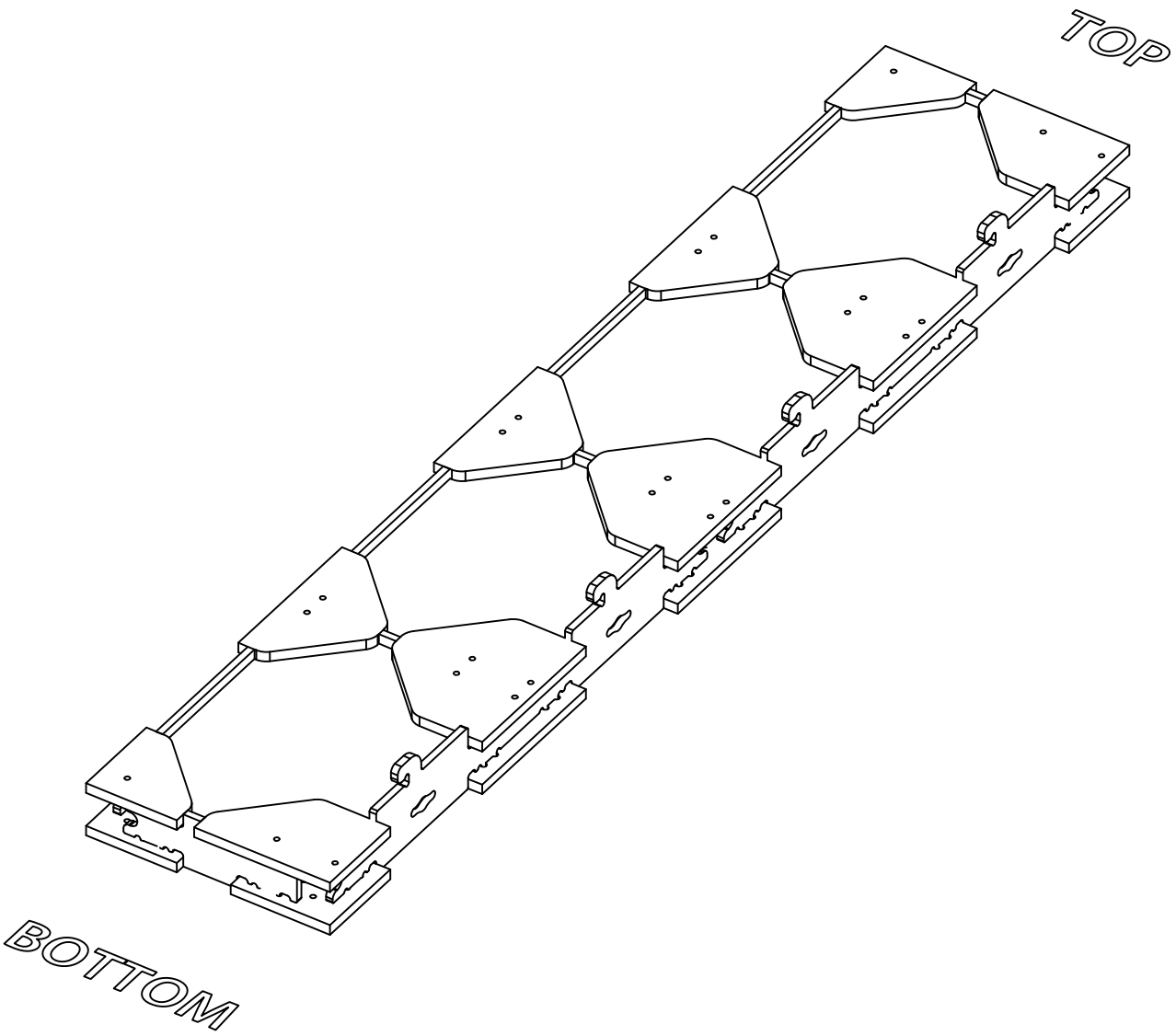
XFRAME

Front Wall - Complete

Single Person Booth



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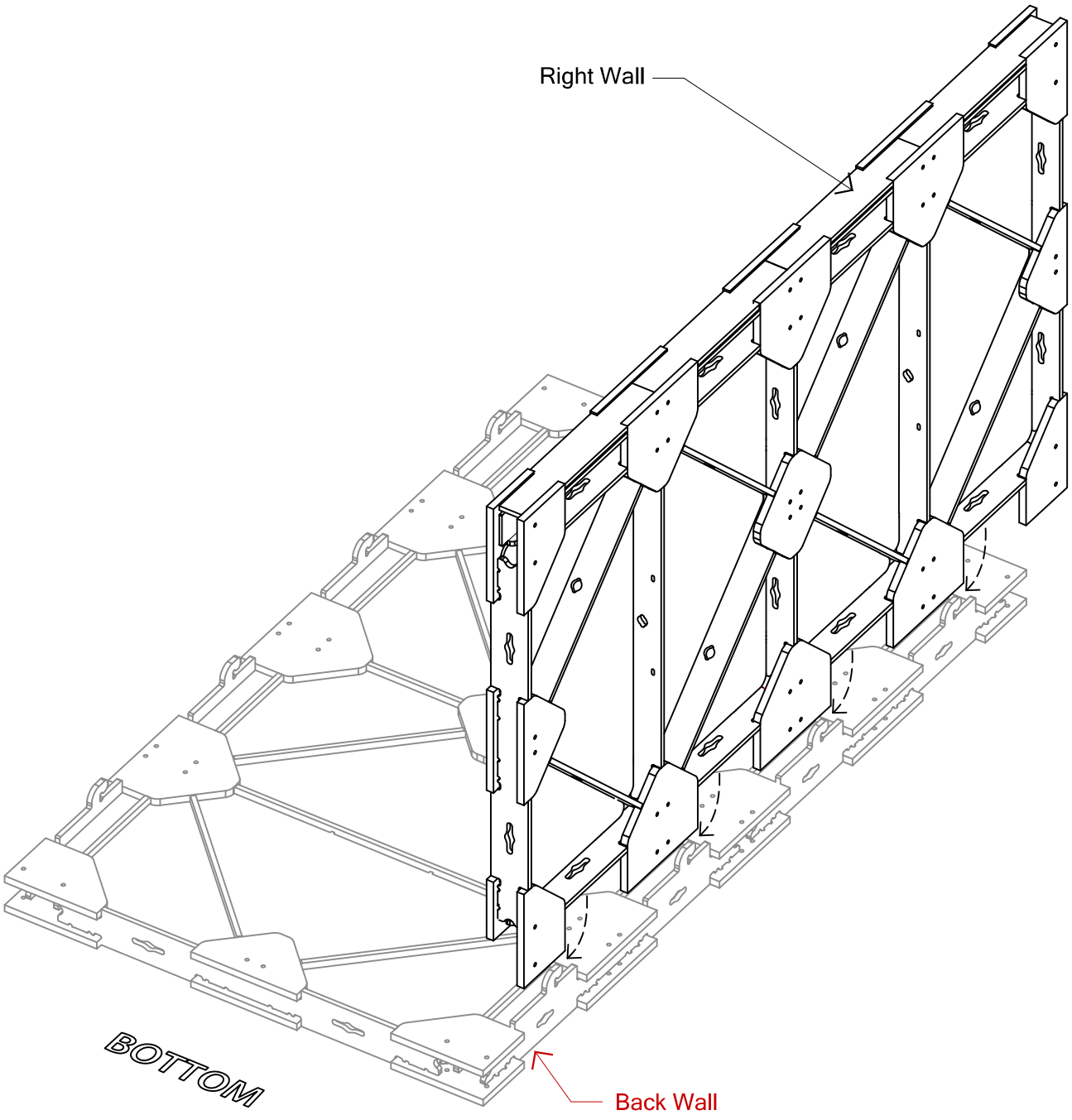
Connecting Walls - Step 1

Single Person Booth



Slot right wall into the right side of the back wall using the hooks.
Do this with the back wall lying down if space and cieling height permits.
Panels can be connected in standing position if required with two people.

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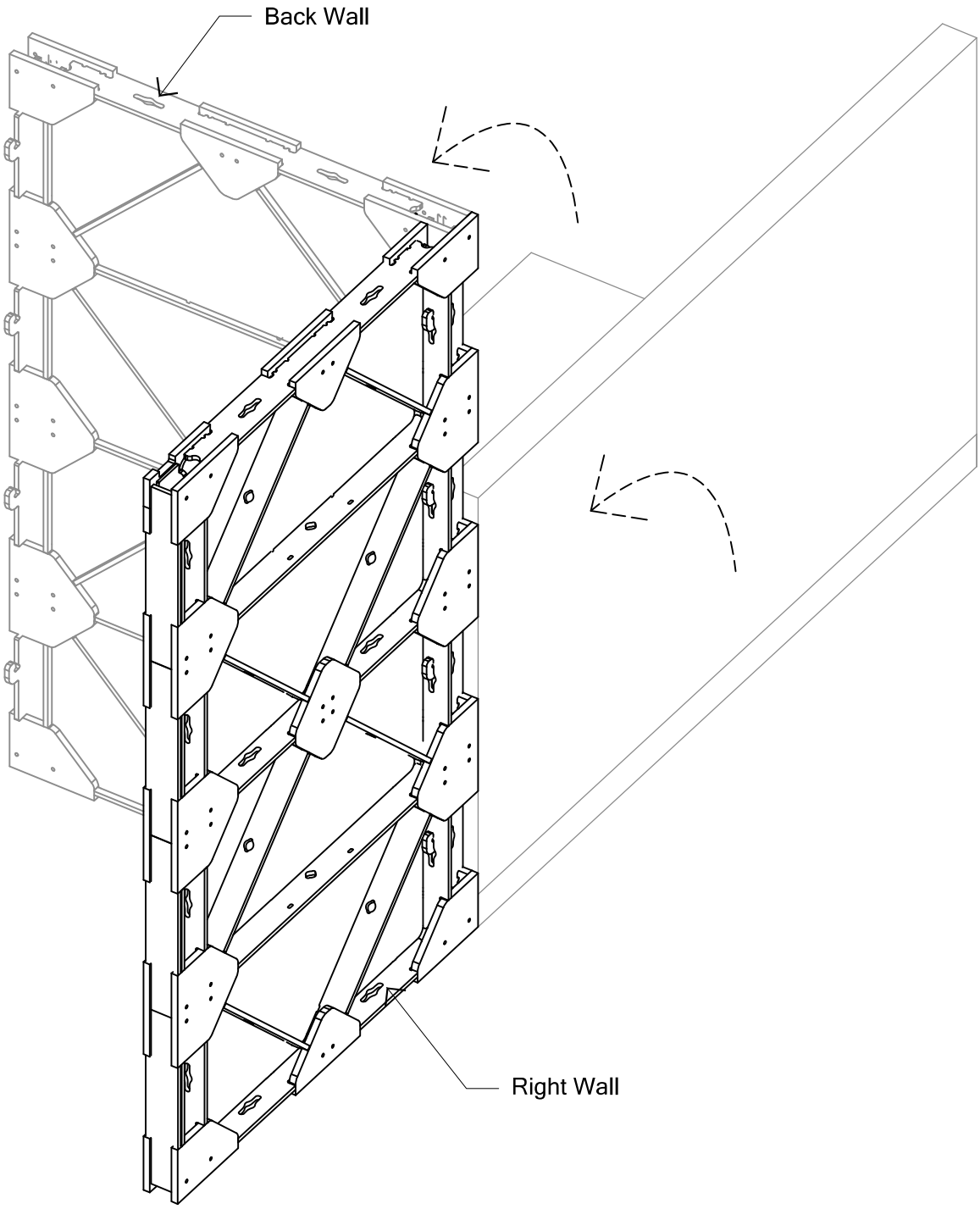
Connecting Walls - Step 2

Single Person Booth



Tilt up connected panels to standing positions.
Use two people and support both panels as standing.

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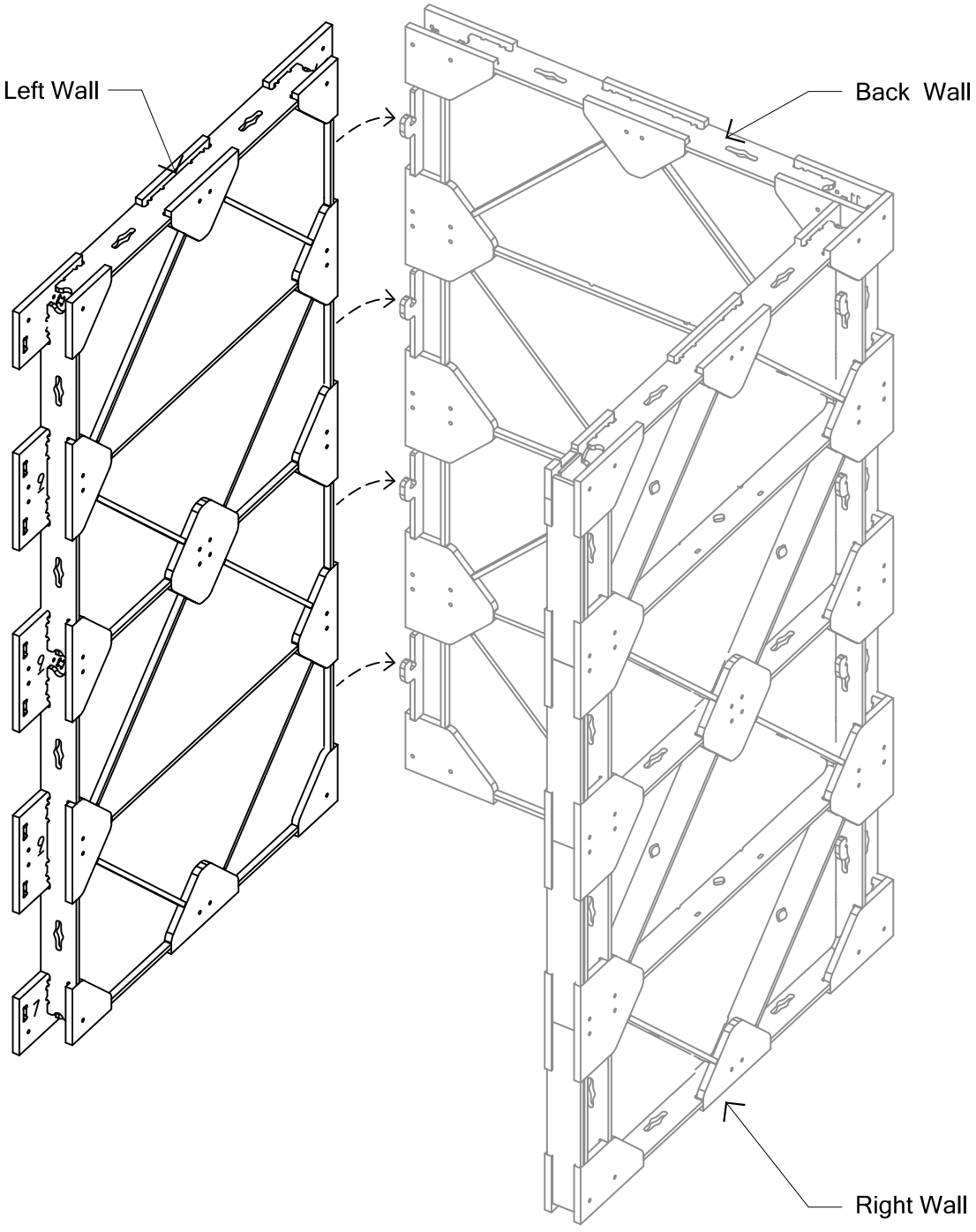
Connecting Walls - Step 3

Single Person Booth



Slot left wall into the left side of the back wall using the hooks.
Two people makes this easier. Ensure the panel slots straight down.

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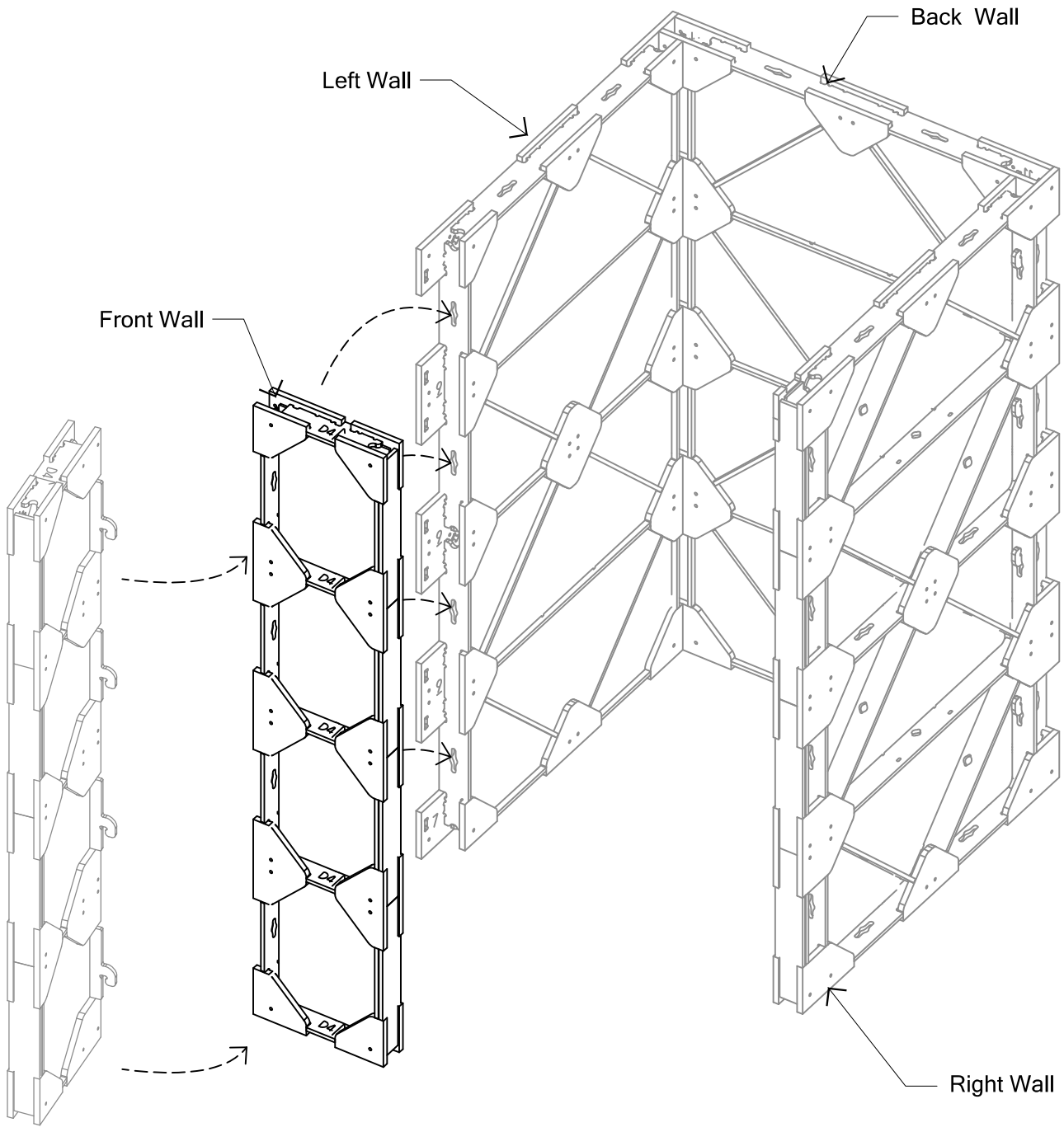
Connecting Walls - Step 4

Single Person Booth



Slot front wall into the left side of the left wall using the hooks.
Two people makes this easier. Ensure the panel slots straight down.

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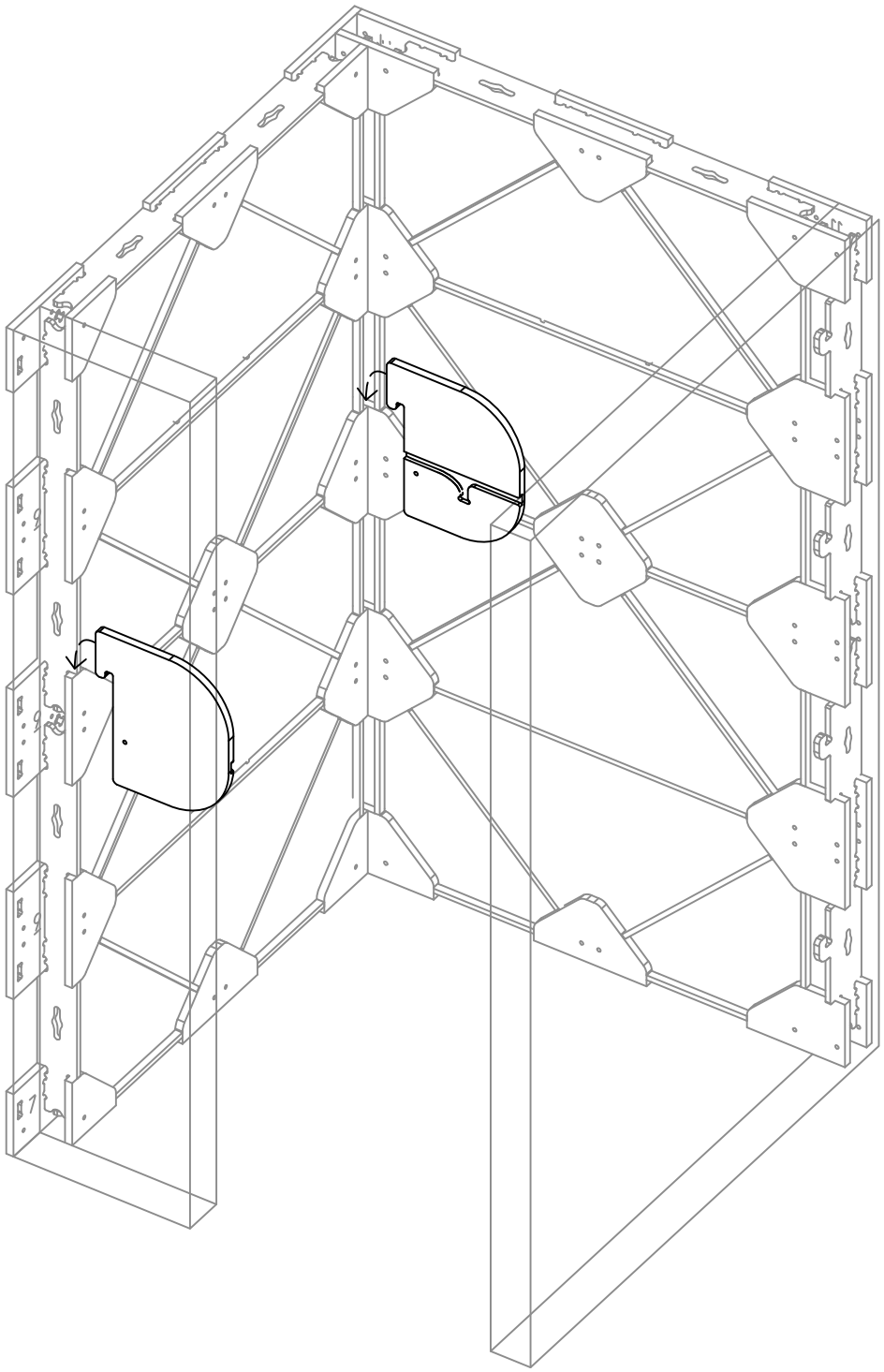
Install Desk - Step 1

Single Person Booth



Slot in desk supports as pictured. These hook over the outside ends of the left wall panel. These will be a tight fit!

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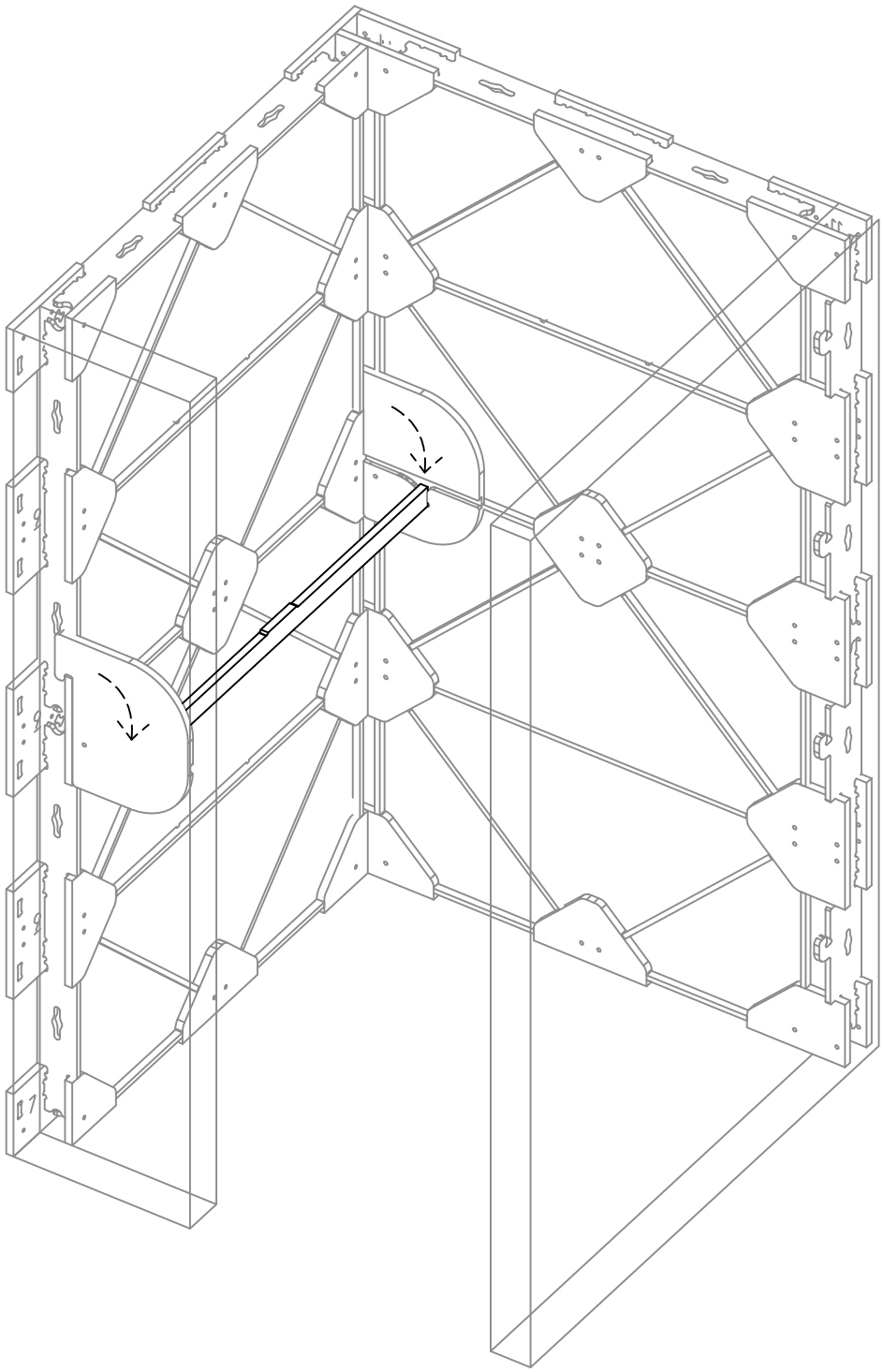
Install Desk - Step 2

Single Person Booth



Install desk support as pictured. Part rotates in and down.

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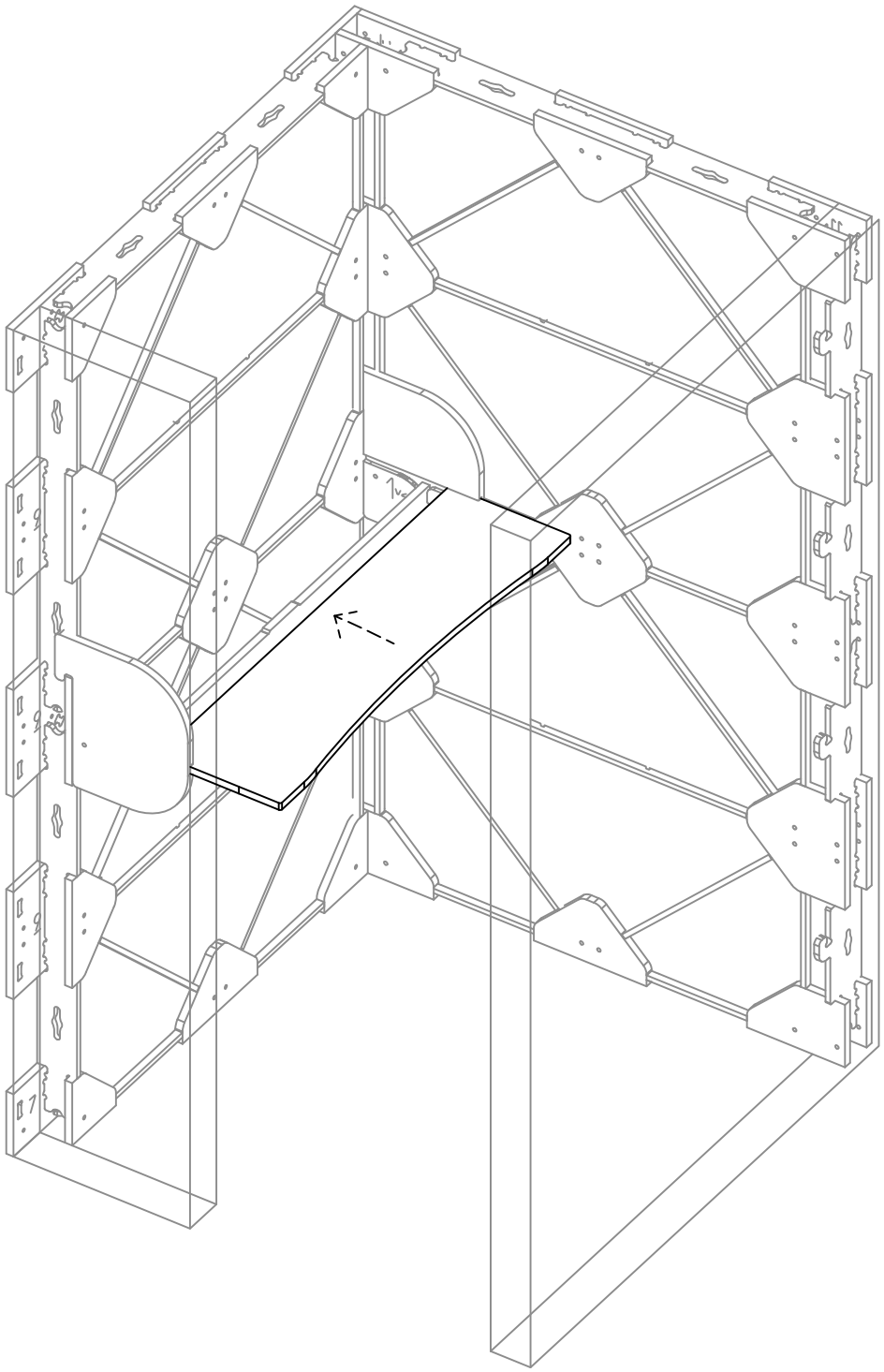
Install Desk - Step 3

Single Person Booth



Push in desk surface. Lift over the centre support and push in as far as possible.

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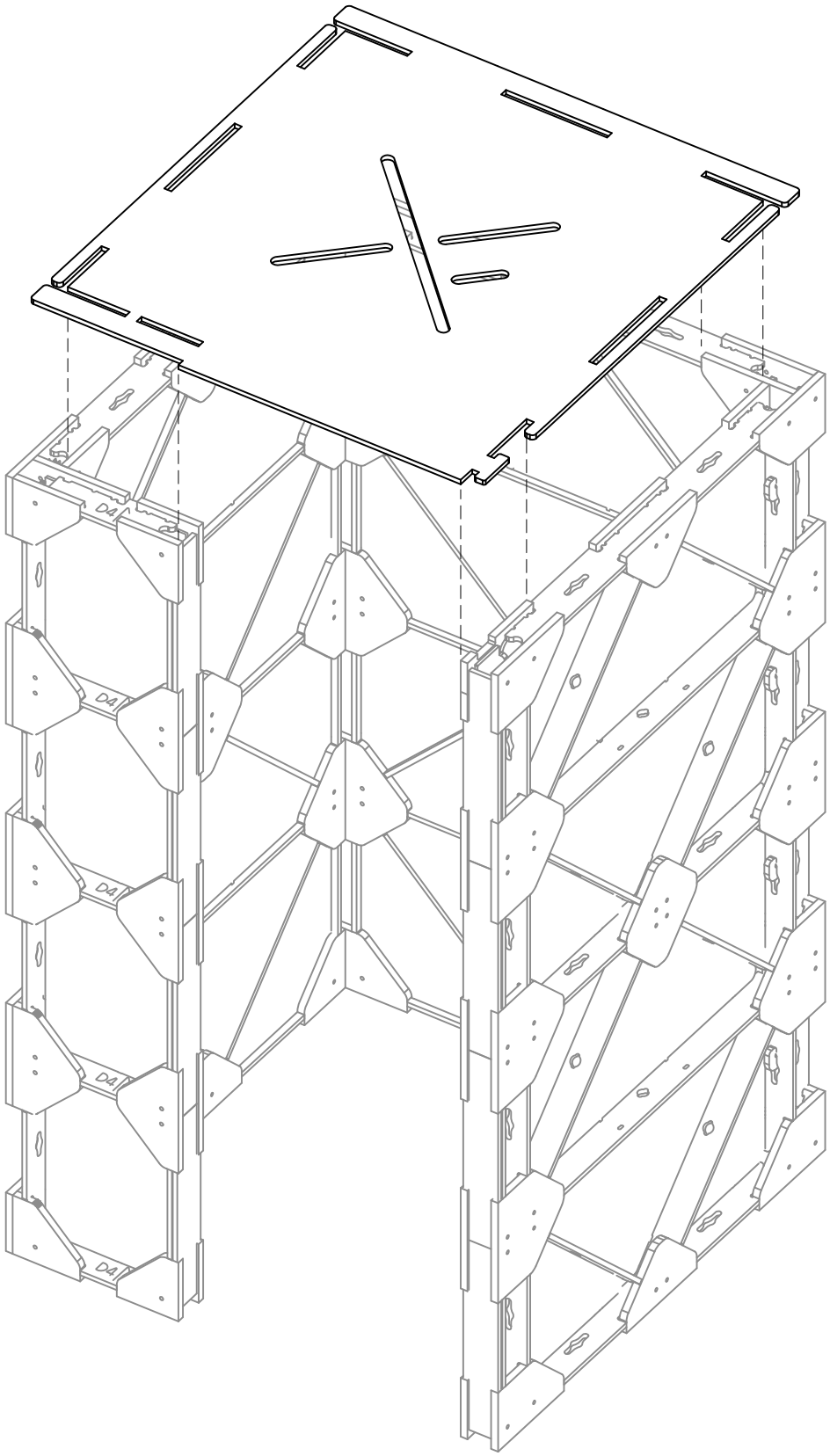
Install Roof

Single Person Booth



Slot acoustic roof panel onto frame as pictured.

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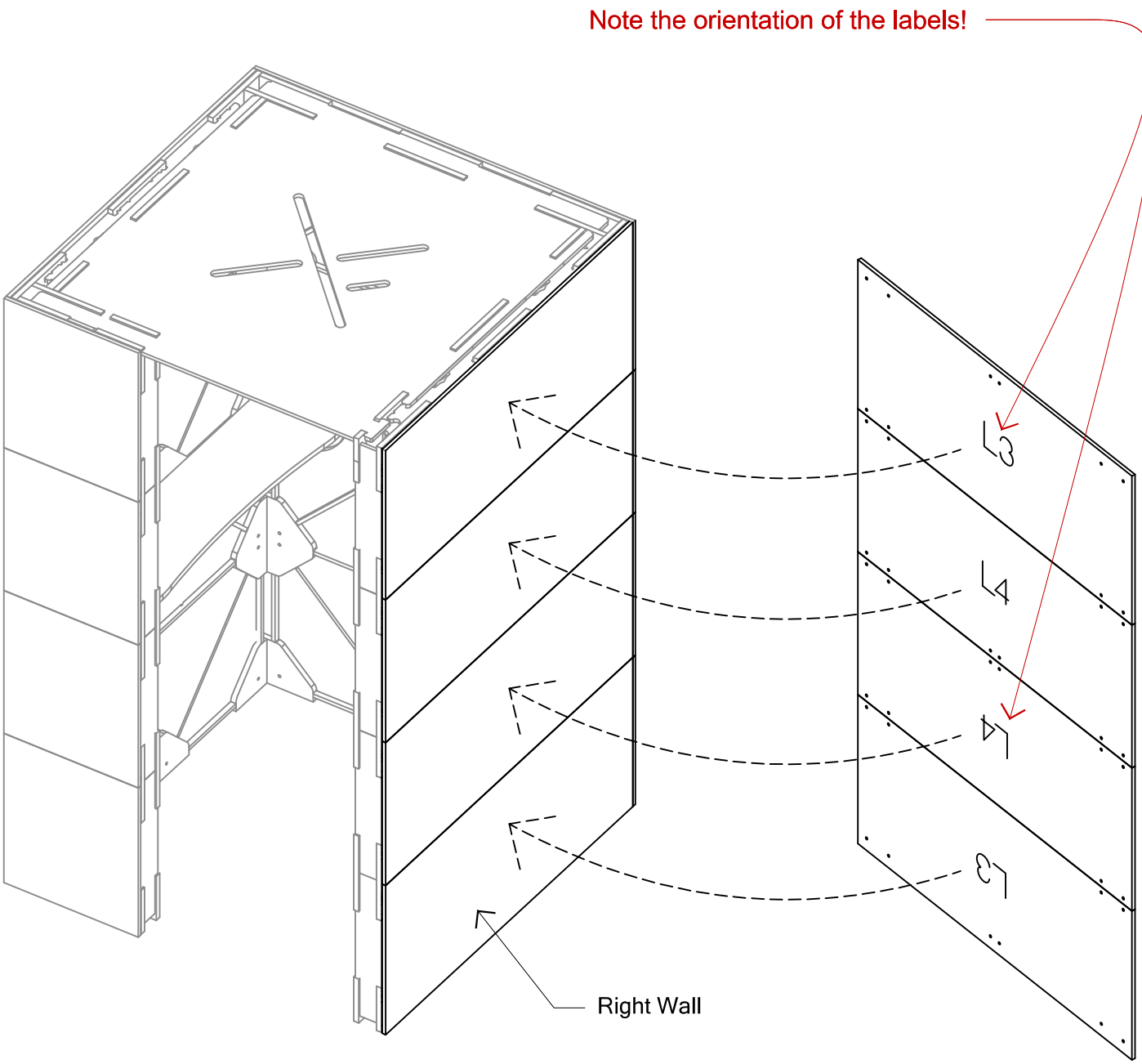
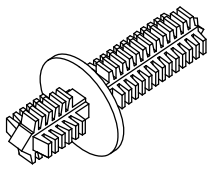
External Linings - Step 1

Single Person Booth





Lining Clips

Press the short end of the lining clips into the external linings then press the sheet into the corresponding holes on the wall. Note the orientation of the lining part (use the part label for reference). Work bottom to top.

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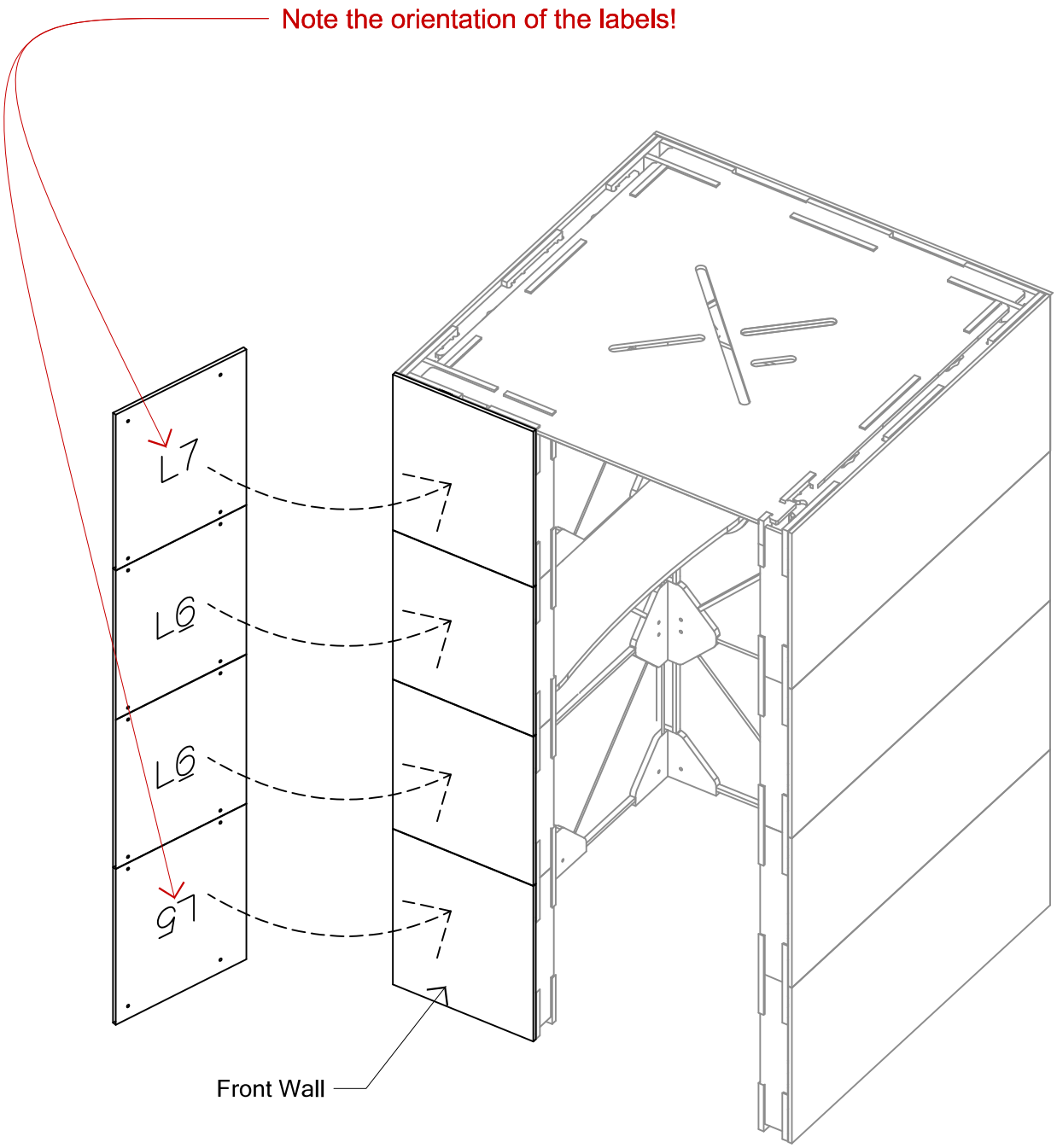
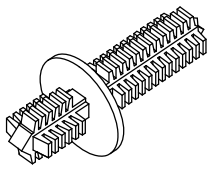
External Linings - Step 2

Single Person Booth





Lining Clips

Press the short end of the lining clips into the external linings then press the sheet into the corresponding holes on the wall. Note the orientation of the lining part (use the part label for reference). Work bottom to top.

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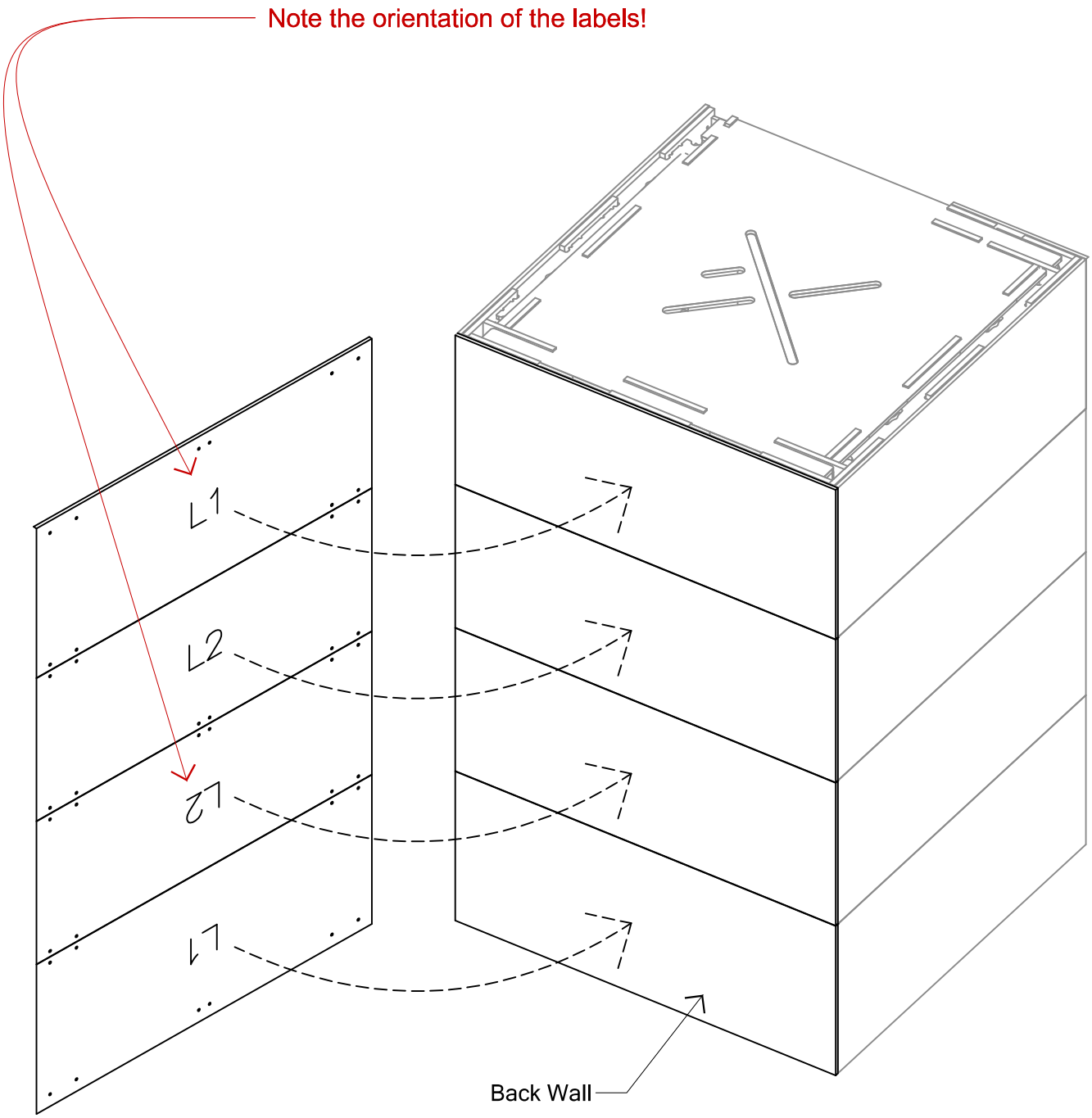
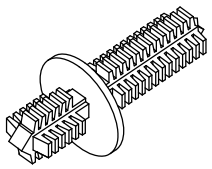
External Linings - Step 3

Single Person Booth





Lining Clips

Press the short end of the lining clips into the external linings then press the sheet into the corresponding holes on the wall. Note the orientation of the lining part (use the part label for reference). Work bottom to top.

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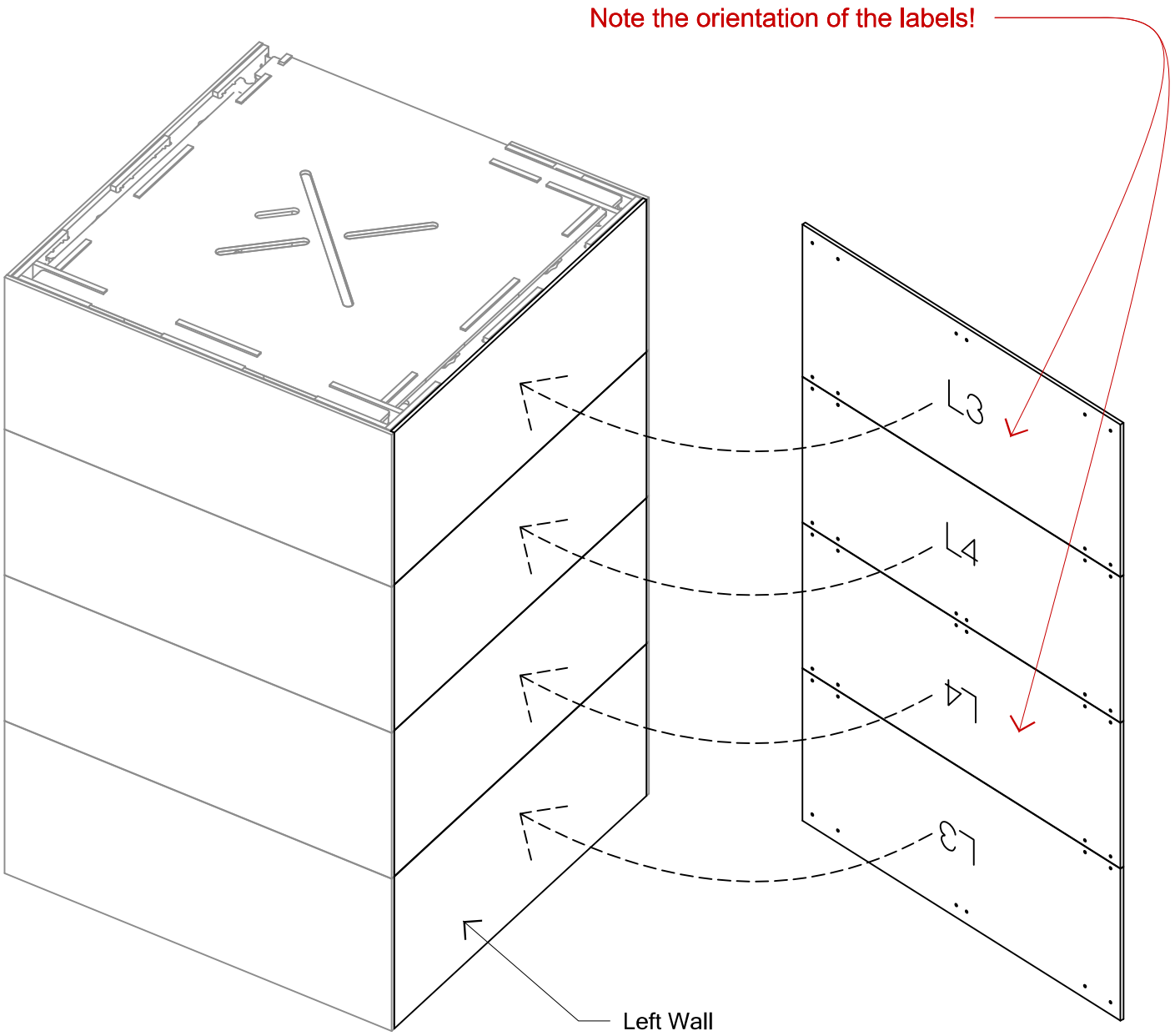
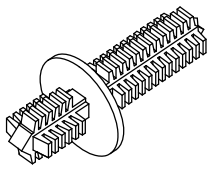
External Linings - Step 4

Single Person Booth





Lining Clips

Press the short end of the lining clips into the external linings then press the sheet into the corresponding holes on the wall. Note the orientation of the lining part (use the part label for reference). Work bottom to top.

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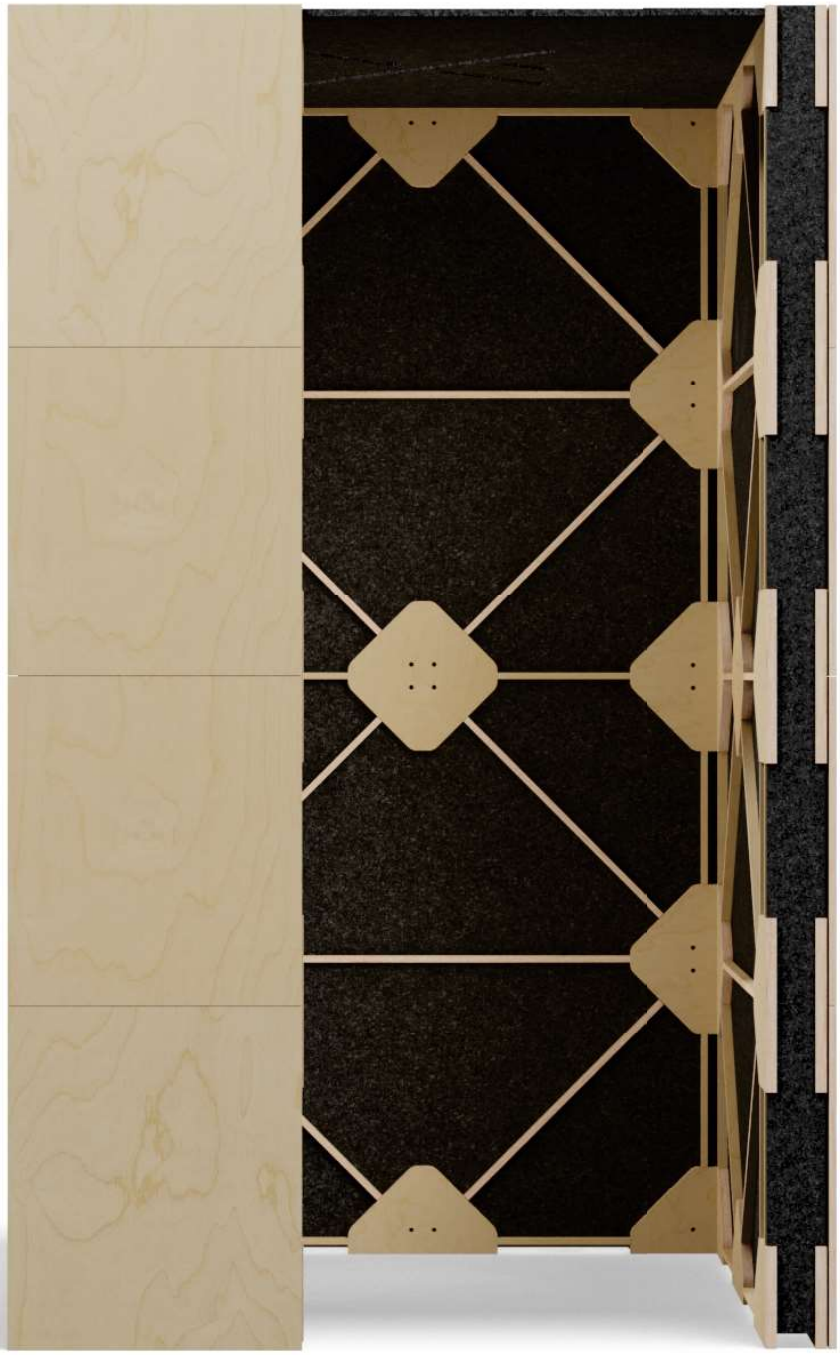
Finished Product
Single Person Booth



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